

Form 2265w Rev.

(747)

Printed in U. S. A.

LIST OF PARTS



MACHINE No. 71-107

THE SINGER MANUFACTURING COMPANY

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INSTRUCTIONS FOR ORDERING

In ordering from this list, use ONLY the PART number in the FIRST column.

The number stamped on a Sewing Machine Part is the number of the Single Part only, except when the part includes Set Screws, Clamping Screws, Studs and Rollers Spun on, Small Wires riveted, or Parts soldered together, etc., which it is necessary to furnish in combination.

Every combination of parts sent out has its specific number which, although not stamped on Parts (except in above case), must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears, or for whatever Machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A-Hardened, Polished, Nickel Plated and Buffed
- B-Polished, Nickel Plated and Buffed
- C-Hardened Only
- D-Polished Only
- E-Soft, Not Polished
- F-Hardened and Polished
- H-Blued
- J-Nickel Plated Only
- R-Merlized
- X-Black Oxide, for Iron and Steel
- X.C-Hardened and Black Oxide, for Iron or Steel
- Y-Black Nickel Plated Only

These letters MUST BE USED when they appear in the list and AFTER the number, as in the list.

In this series

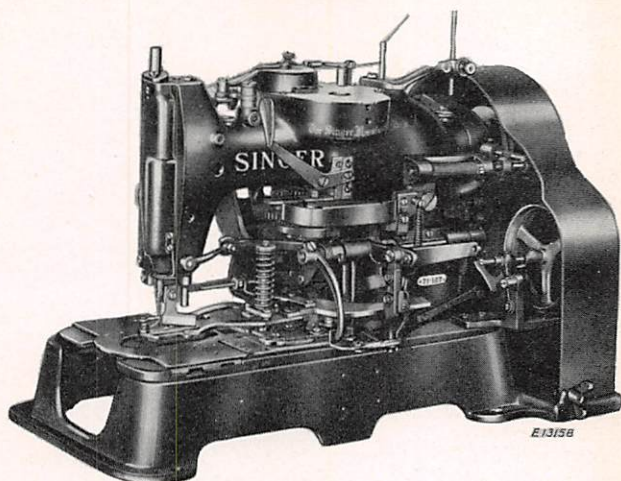
1 to 1500, 200001 to 201500 and 350001 to 351500 are Screw
Numbers
1501 to 1800, 201501 to 201800 and 351501 to 351800 are
Nut Numbers
1801 to 2000, 201801 to 202000 and 351801 to 352000 are
Roller Numbers
2001 to 50000 and 202001 to 350000 are Numbers of Machine
Parts

The Figures in the second column refer only to the plate in which the illustration of the part is shown and are NOT TO BE USED in ordering.

Two or more numbers over a cut indicate that the difference between such parts is not visible in an illustration.

Parts marked with an asterisk (*) are furnished only when repairs are made at the factory.

LIST OF PARTS COMPLETE FOR



MACHINE No. 71-107

MAKES PURL STITCH BUTTONHOLES WITH SQUARE
BARRED ENDS. POSITIVE FEED. KNIVES FROM
 $\frac{3}{4}$ TO $1\frac{1}{2}$ IN. LONG. CUTS BOTH
THREADS AND THE HOLE
AFTER STITCHING

No.	Plate	Name
*249601	-----	Arm with 24081
8582	18219	" Dowel Pin (2)
241206	18220	" Oil Cup (2)
748E	18219	" Screw (back) (2)
868E	18219	" " (front) (2)
249602	18220	" Shaft
*24081	-----	" " Bushing (front)
202260	18220	" " " Oil Packing (wick) (2)
249622	18220	Arm Shaft Flanged Bushing (back)
435AL	18220	" " " " "
		Set Screw
1069D	18220	Arm Shaft Screw
39620	18232	" Side Cover
190D	18232	" " " Screw
249604	18232	" Top Cover (left)
249605	18232	" " " (right)
190D	18232	" " " Screw (4)
249606	17947	Barring Lever

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No.	Plate	Name
350476C	17947	Barring Lever Hinge Screw
249607	17947	" " Spring
1330C	17947	" " " Screw Stud
249954	17948	" Plate (2)
350229E	17948	" " Screw (2)
206482	17948	" " " Washer (2)
249610	17947	" Point
191C	17947	" " Screw
249611	17946	" Shaft with 452C
201713C	17946	" " Adjusting Lock Nut (2)
249612	18232	Barring Shaft Guard
208AL	18232	" " " Screw (2)
249613	17946	" Slide
249740	17946	" " Operating Plate (adjustable)
223D	17946	Barring Slide Operating Plate (adjustable) Screw (2)
350253C	17946	Barring Slide Operating Plate Adjusting Screw
1607E	17946	Barring Slide Operating Plate Adjusting Screw Nut
249614	17946	Barring Slide Operating Plate (stationary)
228D	17946	Barring Slide Operating Plate (stationary) Screw (2)
249615	17946	Barring Slide Operating Rod
249616	17947	" " " " Stud
249619	17946	" " Stop
704E	17946	" " " Attaching Screw
898C	17946	Barring Slide Stop Screw (adjustable)
452C	17946	Barring Slide Stop Screw (adjustable) Set Screw
* 249620	-----	Bed
249894	18219	" Oil Guard with 249883
249883	18219	" " " Oil Tube (brass)
1235F	18219	" " " Screw
249853	18255	Belt Shifter with 350287C
249854	18255	" " Operating Collar with 350329C
350329C	18255	Belt Shifter Operating Collar Set Screw
249855	18229	Belt Shifter Operating Rod
350287C	18229	" " " " Set Screw
350287C	18255	Belt Shifter Set Screw
249856	18255	" " Shaft
249857	18255	" " " Bracket
350288C	18255	" " " " Hinge Screw
249858	18255	Belt Shifter Shaft Bracket Extension with 51047E
51047E	18255	Belt Shifter Shaft Bracket Extension Pinch Screw

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No.	Plate	Name
158E	18255	Belt Shifter Shaft Bracket Extension Screw
23554	17949	Belt Shifter Shaft Bracket Spring
350338E	17949	" " " " "
		Screw Stud (lower)
350339E	18255	Belt Shifter Shaft Bracket Spring Screw Stud (upper)
249860	18255	Belt Shifter Shaft Bracket Stop
191D	18255	" " " " "
		Screw
249861	18255	Belt Shifter Shaft Guide Collar with 237X
2269	18255	Belt Shifter Shaft Guide Collar Position Pin
237X	18255	Belt Shifter Shaft Guide Collar Set Screw
249862	18255	Belt Shifter Shaft Spring
39882	18255	" " Stop Washer (rawhide)
249863	17948	" " Trip Point
756E	17948	" " " " Screw
249864	18255	" " " Stud
161D	18236	Bobbin Winder Base Screw (2)
39539	17943	Clamp Arm
625F	18246	" " Adjusting Screw (2)
1547J	18246	" " " " Nut (2)
249955	18246	" " Bracket with 196F
40003	18246	" " " Guide (left)
219F	18246	" " " " " Screw (2)
40004	18246	Clamp Arm Bracket Guide (right)
207F	18246	" " " " "
		Screw (2)
191C	18246	Clamp Arm Bracket Screw (3)
39541	18246	" " " " Washer (3)
249956	18246	" " Hinge Block
23380	18246	" " " " Pin
196F	18246	" " " " " Set Screw
402D	18246	Clamp Arm Screw (3)
249957	17944	" Carrier
40006	17945	" " Block with 40007 and four 404D
40007	17945	Clamp Carrier Block Plate
404D	17945	" " " " Screw
23384	17945	" " Connecting Rod
52C	17945	" " " "
		Hinge Screw
249958	18246	Clamp Carrier Guard
244D	18246	" " " Screw
39591	17944	" " Guide (left)
756D	17944	" " " " Screw (long) (2)

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No.	Plate	Name
1345D	17944	Clamp Carrier Guide (left)
		Screw (short)
39645	17944	Clamp Carrier Guide (right)
1230F	17944	" " " " Screw
		(2)
249959	18246	Clamp Carrier Plate
1231F	18246	" " " " Screw (back) (2)
404D	18246	" " " " (front) (2)
249960	17945	" " Regulator with
		240D, 1960 and 39583
1232C	17945	Clamp Carrier Regulator Hinge
		Screw
1960	17945	Clamp Carrier Regulator Roller
		and Screw Stud with 1520J
1520J	17945	Clamp Carrier Regulator Roller
		and Screw Stud Nut
249895	18219	Clamp Carrier Regulator Slide
350076C	17945	" " " " Stud
		(to regulate length of button-
		hole)
1671C	17945	Clamp Carrier Regulator Stud Nut
39532	17945	" " " " Sleeve
39583	17945	" " " " Stop
240D	17945	" " " " "
		Screw
39720	17944	Clamp Carrier Slide with 1345D,
		39591 and two 756D
23392	17944	Clamp Carrier Slide Guide (left)
23393	17944	" " " " (right)
914F	17944	" " " " Screw (4)
249625	17945	Clamp Carrier Slide Lever with 1960
23395	17945	" " " " Regulator
23396	17945	" " " " "
		Cap
223D	17945	Clamp Carrier Slide Lever Regulator
		Cap Screw (4)
67D	17945	Clamp Carrier Slide Lever Regulator
		Screw
1960	17945	Clamp Carrier Slide Lever Roller
		and Screw Stud with 1520J
1520J	17945	Clamp Carrier Slide Lever Roller
		and Screw Stud Nut
7278	17945	Clamp Carrier Slide Lever Socket
		Joint
1234C	17945	Clamp Carrier Slide Regulating
		Stud
23397	17945	Clamp Carrier Slide Regulating
		Stud Bushing
1658C	17945	Clamp Carrier Slide Regulating
		Stud Thumb Nut
1256D	17944	Clamp Carrier Slide Screw (2)
249986	17943	" Check with 249987, two each
		237X and 1348E, for 3/4 to 1-1/2
		in. buttonholes
1297F	17943	Clamp Check Screw (2)
249987	17943	" " Section and Cutting
		Plate

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No.	Plate	Name
237X	17943	Clamp Check Section and Cutting Plate Screw (2)
1348E	17943	Clamp Check Section and Cutting Plate Support Stud
249988	17943	Clamp Check complete, for 3/4 to 1-1/2 in. buttonholes, Nos. 219F, 232105, 249827, 249828, 249976, 249977 and 249986
249588	17943	Clamp Lifting Arm
249759	17949	" " " Connection (lower section)
249865	17949	Clamp Lifting Arm Connection (upper section)
249866	17949	Clamp Lifting Arm Connection complete, Nos. 704C, 23390, 249759 and 249865
41C	17949	Clamp Lifting Arm Connection Hinge Screw
1520J	17949	Clamp Lifting Arm Connection Hinge Screw Nut
249867	18255	Clamp Lifting Arm Connection Lock
940F	18255	" " " " " Hinge Screw
232055	18255	Clamp Lifting Arm Connection Lock Spring
201295E	18255	Clamp Lifting Arm Connection Lock Spring Screw Stud
249963	18255	Clamp Lifting Arm Connection Lock Stop Plate
194C	18255	Clamp Lifting Arm Connection Lock Stop Plate Support Stud
249760	17949	Clamp Lifting Arm Connection Lock Trip Lever with 690D
690D	17949	Clamp Lifting Arm Connection Lock Trip Lever Pinch Screw
1901	17949	Clamp Lifting Arm Connection Roller and Screw Stud with 229D and 12424
40016	17949	Clamp Lifting Arm Connection Roller and Screw Stud Bracket
157F	17949	Clamp Lifting Arm Connection Roller and Screw Stud Bracket Screw
39541	17949	Clamp Lifting Arm Connection Roller and Screw Stud Bracket Screw Washer
229D	17949	Clamp Lifting Arm Connection Roller Cap Screw
12424	17949	Clamp Lifting Arm Connection Roller Cap Screw Washer
704C	17949	Clamp Lifting Arm Connection Screw
23390	17949	" " " " " Washer
199D	17943	Clamp Lifting Arm Screw (2)
40020	18246	" Plate
1235F	17944	" " Screw (4)
249964	18246	Clamp Plate Support

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No.	Plate	Name
402D	18246	Clamp Plate Support Screw (2)
23574	18246	" Post
1659C	18246	" Pressure Regulating Thumb Nut
39514	18246	" Spring
23693	18246	" " Bushing
1294C	18246	" " " Position Stud
1550J	18246	" " " " " Nut
24028	18220	Crank Connecting Rod with 24085 and two 896E
*24085	-----	Crank Connecting Rod Cap
896E	18220	" " " " Screw
908C	18220	" " " Hinge Screw
1619E	18220	" " " " "
		Nut
249933	18220	Crank Connecting Rod Hinge Screw Oil Tube (brass)
202423	18220	Crank Connecting Rod Hinge Screw Oiling Wick
249631	18219	Face Plate
217D	18219	" " Screw (lower)
190D	18219	" " " (upper)
249846	17948	Feed Driving Gear with two 448AL
249965	17948	" " " (intermediate) with two 457E
249966	17948	Feed Driving Gear (intermediate) (large), for stud
249967	17948	Feed Driving Gear (intermediate) (small), for stud
249968	17948	Feed Driving Gear (intermediate), for swing bracket
249969	17948	Feed Driving Gear (intermediate) Bracket
40142	18255	Feed Driving Gear (intermediate) Bracket Position Lever
350500C	17948	Feed Driving Gear (intermediate) Bracket Position Lever Clamping Screw
230743	17948	Feed Driving Gear (intermediate) Bracket Position Lever Clamping Screw Washer
249970	17948	Feed Driving Gear (intermediate) Pinion Shaft
249995	17948	Feed Driving Gear (intermediate) Pinion Shaft Collar with 350462E
350462E	17948	Feed Driving Gear (intermediate) Pinion Shaft Collar Set Screw
249849	17948	Feed Driving Gear (intermediate) Pinion Shaft Eccentric Bushing
249844	17948	Feed Driving Gear (intermediate) Pinion Shaft Eccentric Bushing Position Plate
161D	17948	Feed Driving Gear (intermediate) Pinion Shaft Eccentric Bushing Position Plate Screw
232719	17948	Feed Driving Gear (intermediate) Position Pin

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No.	Plate	Name
457E	17948	Feed Driving Gear (intermediate) Set Screw
249971	17948	Feed Driving Gear (intermediate) Stud
249972	17948	Feed Driving Gear (intermediate) Swing Bracket
350310D	17948	Feed Driving Gear (intermediate) Swing Bracket Screw
232131	17948	Feed Driving Gear (intermediate) Swing Bracket Screw Washer
40025	17948	Feed Driving Gear Position Pin
448AL	17948	" " " Set Screw
249905	18255	" Hand Ratchet Lever
249906	18255	" " " " Extension Handle
160H	18255	Feed Hand Ratchet Lever Extension Handle Screw
249907	18255	Feed Hand Ratchet Lever Pawl with 232382
90D	18255	Feed Hand Ratchet Lever Pawl Hinge Screw
250058	18255	Feed Hand Ratchet Lever Pawl Spring
232382	18255	" " " " " "
		Pin
1449H	18255	Feed Hand Ratchet Lever Pawl Spring Screw
249914	18255	Feed Hand Ratchet Lever complete, Nos. 90D, 160H, 1449H, 249905 to 249907 and 250058
249913	-----	Feed Hand Ratchet Device complete, Nos. 95C, 158E, 646F, 40142, 40144, 40145, 50416C, 201721C, 249912, 249914, 249922, 249923, 250444, 350329C, 350337C and two 99C
39924	17948	Feed Hand Ratchet Wheel with 460AL
3012	17948	" " " " Pin
460AL	17948	" " " " Set Screw
249973	17945	" Wheel with 249641 and two 220D (240 stitches, 6 bar)
201668E	17948	Feed Wheel Clamping Nut
40140	17948	" " Shaft
249640	17945	" " Tripping Lever
350237C	17945	" " " " Hinge Screw
1620E	17945	Feed Wheel Tripping Lever Hinge Screw Nut
249868	17945	Feed Wheel Tripping Lever Point
203C	17945	" " " " "
		Screw (2)
646F	17945	Feed Wheel Tripping Lever Screw Stud
250444	17945	Feed Wheel Tripping Lever Screw Stud Washer
23435	17945	Feed Wheel Tripping Lever Spring

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No.	Plate	Name
190D	17945	Feed Wheel Tripping Lever Spring Screw
184E	17945	Feed Wheel Tripping Lever Stop Screw
249641	17945	Feed Wheel Tripping Point
220D	17945	" " " " Screw
* 249642	17946	Intermittent Feed Wheel with two 350249E
* 249936	17946	Intermittent Feed Wheel Driving Bevel Gear with two 351872
* 249644	17946	Intermittent Feed Wheel Driving Bevel Gear Bracket
249944	17946	Intermittent Feed Wheel Driving Bevel Gear Bracket 249644 with 249936 and 350230C
1396E	17946	Intermittent Feed Wheel Driving Bevel Gear Bracket Screw (2)
350230C	17946	Intermittent Feed Wheel Driving Bevel Gear Cap Screw
249645	18220	Intermittent Feed Wheel Driving Bevel Pinion with two 453AL
40025	18220	Intermittent Feed Wheel Driving Bevel Pinion Position Pin
453AL	18220	Intermittent Feed Wheel Driving Bevel Pinion Set Screw
201891	17946	Intermittent Feed Wheel Driving Roller
351872	17946	Intermittent Feed Wheel Driving Roller 201891 with 229D, 23389 and 249937
229D	17946	Intermittent Feed Wheel Driving Roller Cap Screw
23389	17946	Intermittent Feed Wheel Driving Roller Cap Screw Washer
249934	18232	Intermittent Feed Wheel Driving Roller Oiling Felt
249935	18232	Intermittent Feed Wheel Driving Roller Oiling Felt Holder
1034F	18232	Intermittent Feed Wheel Driving Roller Oiling Felt Holder Screw (2)
249937	17946	Intermittent Feed Wheel Driving Roller Stud
12546	17946	Intermittent Feed Wheel Position Pin
350249E	17946	Intermittent Feed Wheel Position Screw
* 249646	17946	Intermittent Feed Wheel Shaft
249946	17946	" " " " 249646 with 249642, 249674 and two 12546
23451	17947	Knife, 3/4 inch
23452	17947	" 13/16 inch
23453	17947	" 7/8 inch
23454	17947	" 15/16 inch
23455	17947	" 1 inch

No.	Plate	Name
23456	17947	Knife 1-1/16 inch
23457	17947	" 1-1/8 inch
23458	17947	" 1-3/16 inch
23459	17947	" 1-1/4 inch
39555	17947	" 1-5/16 inch
39556	17947	" 1-3/8 inch
39557	17947	" 1-7/16 inch
39558	17947	" 1-1/2 inch
23460	17947	" Bar
23461	17947	" " Connecting Link
1239D	17947	" " " Hinge
		Cap Screw
1240C	17947	Knife Bar Connecting Link Hinge Screw
23462	17947	Knife Bar Connecting Stud with 1319F
1319F	17947	Knife Bar Connecting Stud Clamping Screw
249656	17947	Knife Bar Disengaging Lever with 1242E
249657	17947	Knife Bar Disengaging Lever Catch with 1963
249658	17947	Knife Bar Disengaging Lever Catch Bracket with 1242E and 238089
238089	17947	Knife Bar Disengaging Lever Catch Bracket Position Pin
50416C	17947	Knife Bar Disengaging Lever Catch Hinge Screw
1547J	17947	Knife Bar Disengaging Lever Catch Hinge Screw Nut
1963	17947	Knife Bar Disengaging Lever Catch Roller and Stud
249659	17947	Knife Bar Disengaging Lever Catch Spring
1241E	17947	Knife Bar Disengaging Lever Catch Spring Screw Stud
23466	17948	Knife Bar Disengaging Lever Catch Tripping Point
249869	17948	Knife Bar Disengaging Lever Catch Tripping Point Collar with 175E, 756E, 23466, 249863 and two 448AL
448AL	17948	Knife Bar Disengaging Lever Catch Tripping Point Collar Set Screw
175E	17948	Knife Bar Disengaging Lever Catch Tripping Point Screw
90C	17947	Knife Bar Disengaging Lever Hinge Screw
1242E	17947	Knife Bar Disengaging Lever Screw Stud
249660	17947	Knife Bar Disengaging Lever Spring
1242E	17947	" " " " "
		Screw
249661	17947	Knife Bar Driving Lever
350281C	17947	" " " " Hinge Screw
1428C	17947	" " " " Screw Stud

No.	Plate	Name
201732C	17947	Knife Bar Driving Lever Screw Stud Nut
23681	17947	Knife Bar Driving Lever Spring
805C	17947	" " " " " Screw
249662	17947	Knife Bar Driving Lever (intermediate)
144D	17947	Knife Bar Driving Lever (intermediate) Cap Screw
23471	17947	Knife Bar Driving Lever (intermediate) Connecting Link
54C	17947	Knife Bar Driving Lever (intermediate) Connecting Link Hinge Screw
350243C	17947	Knife Bar Driving Lever (intermediate) Hinge Screw Stud
201510E	17947	Knife Bar Driving Lever (intermediate) Hinge Screw Stud Nut
205634	17947	Knife Bar Driving Lever (intermediate) Hinge Screw Stud Washer
1959	17947	Knife Bar Driving Lever (intermediate) Roller and Screw Stud with 229D and 12424
229D	17947	Knife Bar Driving Lever (intermediate) Roller Cap Screw
12424	17947	Knife Bar Driving Lever (intermediate) Roller Cap Screw Washer
249737	17947	Knife Bar Spring
249544	17947	" " Stop
249545	17947	" " " Retainer Plate
168D	17947	" " " " " Screw
50615D	17947	" " " " " "
39534	17947	" Holder
1243C	17924	" " Guide Stud
1608C	17924	" " " " Nut
157C	17947	" " Screw
1547J	17947	" " " Nut
191C	17947	" Screw
23390	17947	" " Washer
39857	17924	Needle Bar with 904F
23476	17924	" " Connecting Link with 794E
794E	17924	Needle Bar Connecting Link Adjusting Screw
1021E	17924	Needle Bar Connecting Link Cap Screw
39601	17924	Needle Bar Connecting Stud with 1341C
1341C	17924	Needle Bar Connecting Stud Set Screw

No.	Plate	Name
23477	18220	Needle Bar Crank with 958AL, 1036AL, 1065AL and 1258AL
1065AL	18220	Needle Bar Crank Position Screw
858AL	18220	" " " Set Screw
23478	17924	" " " Frame with 4784
249666	17924	" " " Connection
350254F	17924	" " " "
		Cap Screw
350251C	17924	Needle Bar Frame Connection
		Hinge Screw
1651J	17924	Needle Bar Frame Hinge Screw
		Lock Nut
249667	17946	Needle Bar Frame Driving Gear
249671	17946	" " " " "
		(intermediate) (large) with 235356
249672	17946	Needle Bar Frame Driving Gear (intermediate) (small)
249669	17946	Needle Bar Frame Driving Gear (intermediate) Bracket with 1149AL
250397	17946	Needle Bar Frame Driving Gear (intermediate) Bracket Position Pin
129E	17946	Needle Bar Frame Driving Gear (intermediate) Bracket Screw (2)
201715C	17946	Needle Bar Frame Driving Gear (intermediate) Clamping Nut
235356	17946	Needle Bar Frame Driving Gear (intermediate) Pin
249670	17946	Needle Bar Frame Driving Gear (intermediate) Stud
1149AL	17946	Needle Bar Frame Driving Gear (intermediate) Stud Set Screw
200068H	17946	Needle Bar Frame Driving Gear Screw (2)
23610	17924	Needle Bar Frame Pitman (hinge screw end)
23609	17924	Needle Bar Frame Pitman (regulator end)
190C	17924	Needle Bar Frame Pitman Adjusting Screw
7071	17924	Needle Bar Frame Pitman Adjusting Screw Washer
23611	17924	Needle Bar Frame Pitman (ad- justable) complete, Nos. 23609, 23610, two each 190C and 7071
1042C	17924	Needle Bar Frame Pitman Hinge Screw
1547J	17924	" " " " " "
		Nut
249673	17924	Needle Bar Frame Regulator
1038C	17924	" " " " Adjusting Screw
1698C	17924	Needle Bar Frame Regulator Ad- justing Screw Nut

No.	Plate	Name
7070	17924	Needle Bar Frame Regulator Ad-justing Screw Sleeve
39504	17924	Needle Bar Frame Regulator Ad-justing Screw Washer
249668	17924	Needle Bar Frame Regulator Hinge Stud
446C	17924	Needle Bar Frame Regulator Hinge Stud Set Screw
673F	17924	Needle Bar Frame Screw Center
1517J	17924	" " " " " Nut
249985	17944	" Plate
404D	17944	" " Screw (2)
904F	17924	" Set Screw
*249674	17946	" Vibrating Gear with two 350249E
12546	17946	Needle Vibrating Gear Position Pin
350249E	17946	" " " " Screw
39653	18220	Oscillating Rock Shaft
23494	18220	" " " Hinge Pin with 23421
23421	18220	Oscillating Rock Shaft Hinge Pin Oil Hole Plug (leather)
448AL	18220	Oscillating Rock Shaft Hinge Pin Set Screw
4784	18220	Oscillating Rock Shaft Oil Pad
39654	18220	Oscillating Rock Shaft complete, Nos. 4784, 23494 and 39653
39655	18220	Oscillating Shaft
39656	18220	" " Bushing (back)
24047	18220	" " " (front)
249931	18220	" " " "
		Oil Tube (brass)
250451	18220	Oscillating Shaft Bushing (front)
		Oil Tube Plate
190D	18220	Oscillating Shaft Bushing (front)
		Oil Tube Plate Screw
249932	18220	Oscillating Shaft Bushing (front)
		Oil Tube Support Plate
39657	18220	Oscillating Shaft Crank
1253C	18220	" " " Set Screw
39658	18220	Oscillating Shaft Crank complete, Nos. 1636E, 24050, 39657 and two 1253C
19448	18220	Oscillating Shaft Crank Slide Block
226J	18220	Oscillating Shaft Crank Slide Block Cap Screw
12424	18220	Oscillating Shaft Crank Slide Block Cap Screw Washer
1035C	18220	Oscillating Shaft Crank Slide Block Screw Stud
1636E	18220	Oscillating Shaft Crank Slide Block Screw Stud Nut

PARTS FOR MACHINE No. 71-107

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No.	Plate	Name
24050	18220	Oscillating Shaft Crank Slide Block complete, Nos. 226J, 1035C, 12424 and 19448
* 249890	-----	Pulley (loose) with 200584D
249891	18220	" " Ball Bearing
249892	18220	" " Bushing
200584D	18220	" " Grease Retaining Screw
249893	18220	Pulley (loose, ball bearing) com- plete, Nos. 249890 to 249892
249702	18220	Pulley (tight) with 454C
40025	18220	" " Pin (2)
454C	18220	" " Set Screw
262014	18255	Sewing Safety Lock
59D	18255	" " " Hinge Screw
249947	18255	" " " Pitman (front section)
249948	18255	Sewing Safety Lock Pitman (rear section)
914F	18255	Sewing Safety Lock Pitman Screw
39541	18255	" " " " "
		Washer
249949	18255	Sewing Safety Lock Pitman com- plete, Nos. 249947, 249948, two each 914F and 39541
350235D	18255	Sewing Safety Lock Pitman Hinge Screw (back)
766D	18255	Sewing Safety Lock Pitman Hinge Screw (front)
23500	17925	Shuttle Bobbin
249919	17925	" " Case Hinge, Nos. 2974, 15140 and 249920
15140	17925	Shuttle Bobbin Case Latch
249920	17925	" " " " Lever
2974	17925	" " " " "
		Fulcrum Pin
2975	17925	Shuttle Bobbin Case Latch Spring
592E	17925	" " " " Stop Screw
23501	17925	Shuttle Bobbin Case Position Finger
2523	17925	Shuttle Bobbin Case Position Finger Rivet
249546	17925	Shuttle Bobbin Case Position Plate
399D	17925	Shuttle Bobbin Case Position Plate Screw
249921	17925	Shuttle Bobbin Case complete, Nos. 591F, 592E, 2523, 2975, 15098, 23501 and 249919
23503	17925	Shuttle Body
249918	17925	" 1-11/16 in. diam., Nos. 23500, 23503 and 249921
23505	18220	Shuttle Driver with 462AL
2269	18220	" " Pin
462AL	18220	" " Set Screw

No.	Plate	Name
39969	17925	Shuttle Race Back
2532	17925	" " " Position Pin
2533	17925	" " " Spring
907E	17925	" " " Screw
249924	17925	" Race
7326	17925	" " Cap
.662D	17925	" " " Screw
249928	17925	" " Oil Packing (felt)
249926	17925	" " Plate
203E	17925	" " " Screw
249927	17925	" " Position Pin
145F	17925	" " Screw
249929	17925	Shuttle Race Complete, Nos. 907E, 2533, 7326, 39969, 249546, 249924, 249926, two each 399D, 662D, 2532, 249927, 249928 and three 203E
591F	17925	Shuttle Tension Regulating Screw
15098	17925	" " Spring
249703	18229	Starting Lever
717C	18229	" " Adjusting Screw
1520J	18229	" " " " Nut
249704	18229	" " Bracket
8582	18229	" " " Dowel Pin (2)
123E	18229	" " " Screw
23511	18229	" " Rod
61C	18229	" " " Hinge Screw
249998	17947	" " Safety
564C	18229	" " Screw Center
58384	18229	" " " " 564C
		with 1508R (2)
1508R	18229	Starting Lever Screw Center Nut
222616	18229	" " Spring
39675	18229	" " " Collar with
		two 191C
191C	18229	Starting Lever Spring Collar Set
		Screw
202005	18229	Starting Lever Spring Washer
124F	18229	" " Stop Screw
1518J	18229	" " " " Nut
249675	17946	Stitch Regulating Gear, 18 teeth
249677	17946	" " " 20 teeth
249679	17946	" " " 24 teeth
Note:	No. 249679 is furnished with machine unless otherwise specified on order.	
249951	17946	Stitch Regulating Gear, 27 teeth
249682	17946	" " " 30 teeth
249725	17946	" " " 36 teeth
249727	17946	" " " 40 teeth
249744	17946	" " " 45 teeth
249952	17946	" " " 54 teeth
249953	17946	" " " 60 teeth
249923	18255	" " " Disengaging
		Lever
350337C	18255	Stitch Regulating Gear Disengaging
		Lever Hinge Screw
40144	18255	Stitch Regulating Gear Disengaging
		Slide

No.	Plate	Name
40145	18255	Stitch Regulating Gear Disengaging Slide Bracket
158E	18255	Stitch Regulating Gear Disengaging Slide Bracket Screw
95C	18255	Stitch Regulating Gear Disengaging Slide Operating Screw
99C	18255	Stitch Regulating Gear Disengaging Slide Screw
249975	17948	Stitch Regulating Gear Guard
201721C	17946	" " " Guide and Lock Nut
249739	17946	Stitch Regulating Gear Pin
249912	17946	" " " Spring
249705	18229	Stop Cam with two 202330
249706	18229	" " " Gear
249707	18229	" " " Guard
164D	18229	" " " " Screw (2)
249708	18229	" " " Stud
200522C	18229	" " " " Set Screw
249741	18229	" " " Interlocking Rod
249709	18229	" " " " Guide with 1070C
249950	-----	Stop Cam Interlocking Rod Guide 249709 with 1959
1070C	18229	Stop Cam Interlocking Rod Guide Set Screw
39988	18229	Stop Cam Interlocking Rod Guide Washer (rawhide)
21651	18229	Stop Cam Interlocking Rod Spring
913C	18229	" " " " " "
1638E	18229	Regulating Thumb Screw Stop Cam Interlocking Rod Spring
202330	18229	Regulating Thumb Screw Nut
249742	18229	Stop Cam Oil Packing (wick)
249943	18229	" " " Spring
200083D	18229	" " " " Cover
871C	18229	" " " " Screw (3)
249713	18229	" " " " Stop Screw
		" " " " Block
457AL	18229	with 457AL Stop Cam Spring Stop Screw Block Set Screw
249922	17945	Stop Lever
50416C	17945	" " " Hinge Screw
2102	18231	Tension (side of arm) Disc (2)
1560C	18231	" " " " Regulating Thumb Nut
23519	18231	Tension (side of arm) Releaser with 200F
40033	17949	Tension (side of arm) Releaser Arm with 50128E
12538	17949	Tension (side of arm) Releaser Arm Pin
50128E	17949	Tension (side of arm) Releaser Arm Set Screw

No.	Plate	Name
40051	17949	Tension (side of arm) Releaser Lever with 641C
40052	17949	Tension (side of arm) Releaser Lever Lock Pin
1352C	17949	Tension (side of arm) Releaser Lever Lock Pin Screw Bushing
40053	17949	Tension (side of arm) Releaser Lever Lock Pin Spring
2117C	17949	Tension (side of arm) Releaser Lever Pin
641C	17949	Tension (side of arm) Releaser Lever Set Screw
249880	17949	Tension (side of arm) Releaser Lever Shaft
40067	17949	Tension (side of arm) Releaser Lever Shaft Bracket
966D	17949	Tension (side of arm) Releaser Lever Shaft Bracket Screw (3)
249843	17949	Tension (side of arm) Releaser Lever Spring
1241E	17949	Tension (side of arm) Releaser Lever Spring Screw Stud (2)
717C	17949	Tension (side of arm) Releaser Lever Stop Screw
1520J	17949	Tension (side of arm) Releaser Lever Stop Screw Nut
1469C	18229	Tension (side of arm) Releaser Lever Stop Screw Stud
200F	18231	Tension (side of arm) Releaser Set Screw
23520	18231	Tension (side of arm) Releaser Shaft
40034	18231	Tension (side of arm) Releaser Shaft Crank
679C	18231	Tension (side of arm) Releaser Shaft Crank Ball Screw Stud
1520J	18231	Tension (side of arm) Releaser Shaft Crank Ball Screw Stud Nut
2269	18231	Tension (side of arm) Releaser Shaft Crank Pin
1043C	18231	Tension (side of arm) Screw Stud
350060C	18231	" " " " " "
		Set Screw
8238	18231	Tension (side of arm) Spring
249999	18231	Tension (side of arm) complete, Nos. 1043C, 1560C, 8238, 39652, 39950 and two 2102
32012	18232	Tension (top cover) Disc (2)
1560C	18232	" " " Regulating Thumb Nut
249685	18232	Tension (top cover) Releaser
1387C	18232	" " " " Guide Screw Stud
1521E	18232	Tension (top cover) Releaser Guide Screw Stud Nut
249686	18232	Tension (top cover) Releaser Holder with 201F

No.	Plate	Name
999F	18232	Tension (top cover) Releaser Holder Hinge Screw
249687	17947	Tension (top cover) Releaser Rod
40043	17947	" " " " "
		Collar with 209AL (2)
209AL	17947	Tension (top cover) Releaser Rod Collar Set Screw
249800	17947	Tension (top cover) Releaser Rod Spring
201F	18232	Tension (top cover) Releaser Set Screw
32572	18232	Tension (top cover) Releasing Disc
39633	18232	" " " " Lever
249688	18232	" " " " "
		Connection
974F	18232	Tension (top cover) Releasing Lever Connection Screw (back)
940F	18232	Tension (top cover) Releasing Lever Connection Screw (front)
90C	18232	Tension (top cover) Releasing Lever Hinge Screw
39635	18232	Tension (top cover) Releasing Pin
1388C	18232	" " " Screw Stud
1664E	18232	" " " " " Nut
2103	18232	" " " Spring
39636	18232	" " " Thread Eyelet
		(double)
217F	18232	Tension (top cover) Thread Eyelet Screw
40035	17944	Thread (lower) Cutting Blade
40036	17944	" " " " " Car-
		rier with 40038
40037	17949	Thread (lower) Cutting Blade Car-
		rier Lever
32C	17949	Thread (lower) Cutting Blade Car-
		rier Lever Hinge Screw
249534	17949	Thread (lower) Cutting Blade Car-
		rier Lever Spring
1241E	17949	Thread (lower) Cutting Blade Car-
		rier Lever Spring Stud (2)
435AL	17949	Thread (lower) Cutting Blade Car-
		rier Lever Stop Screw
1520J	17949	Thread (lower) Cutting Blade Car-
		rier Lever Stop Screw Nut
40038	17944	Thread (lower) Cutting Blade Car-
		rier Stud
39646	17944	Thread (lower) Cutting Blade Fric-
		tion Plate
228F	17944	Thread (lower) Cutting Blade Fric-
		tion Plate Screw (2)
240D	17944	Thread (lower) Cutting Blade Screw
		(2)
249831	17949	Thread (lower) Cutting Lever
1351C	17949	" " " "
		Ball Screw

No.	Plate	Name
1520J	17949	Thread (lower) Cutting Lever Ball Screw Nut
249871	17949	Thread (lower) Cutting Lever Extension
350246C	17949	Thread (lower) Cutting Lever Extension Hinge Screw
1521E	17949	Thread (lower) Cutting Lever Extension Hinge Screw Nut
249916	17949	Thread (lower) Cutting Lever Extension Spring
996E	17949	Thread (lower) Cutting Lever Extension Spring Screw Stud
249845	17944	Thread (lower) Pull-off Finger
106C	17944	" " " " " Guide Screw
1350C	17944	Thread (lower) Pull-off Finger Hinge Screw
249976	17943	Thread (upper) Clamping Blade
249977	17943	" " Cutting Blade
249826	17943	" " " "
		Connecting Rod
350265C	17943	Thread (upper) Cutting Blade Connecting Rod Hinge Screw
40136	17943	Thread (upper) Cutting Blade Connecting Rod Latch
40124	17943	Thread (upper) Cutting Blade Connecting Rod Latch Block with 237X
40125	17943	Thread (upper) Cutting Blade Connecting Rod Latch Block Plate (adjustable)
217E	17943	Thread (upper) Cutting Blade Connecting Rod Latch Block Plate Screw
2273	17943	Thread (upper) Cutting Blade Connecting Rod Latch Block Position Pin
237X	17943	Thread (upper) Cutting Blade Connecting Rod Latch Block Set Screw
40045	17943	Thread (upper) Cutting Blade Connecting Rod Latch Block Washer (rawhide)
40126	17943	Thread (upper) Cutting Blade Connecting Rod Latch Block complete, Nos. 217E, 40124 and 40125
39861	17943	Thread (upper) Cutting Blade Connecting Rod Latch Hinge Bracket
40137	17943	Thread (upper) Cutting Blade Connecting Rod Latch Hinge Bracket Plate
176D	17943	Thread (upper) Cutting Blade Connecting Rod Latch Hinge Bracket Plate Screw (2)
7071	17943	Thread (upper) Cutting Blade Connecting Rod Latch Hinge Bracket Plate Screw Washer (2)

No.	Plate	Name
207C	17943	Thread (upper) Cutting Blade Connecting Rod Latch Hinge Bracket Screw
201289C	17943	Thread (upper) Cutting Blade Connecting Rod Latch Hinge Screw
249691	17949	Thread (upper) Cutting Blade Connecting Rod Latch Lifting Arm
249989	17949	Thread (upper) Cutting Blade Connecting Rod Latch Lifting Arm Spring
249878	17949	Thread (upper) Cutting Blade Connecting Rod Latch Lifting Arm Stud
1521E	17949	Thread (upper) Cutting Blade Connecting Rod Latch Lifting Arm Stud Nut
249930	17949	Thread (upper) Cutting Blade Connecting Rod Latch Lifting Lever
249990	17949	Thread (upper) Cutting Blade Connecting Rod Latch Lifting Lever Adjusting Plate
206F	17949	Thread (upper) Cutting Blade Connecting Rod Latch Lifting Lever Adjusting Plate Screw (2)
250491	17949	Thread (upper) Cutting Blade Connecting Rod Latch Lifting Lever Adjusting Plate Screw Washer
350287C	17949	Thread (upper) Cutting Blade Connecting Rod Latch Lifting Lever Screw
39541	17949	Thread (upper) Cutting Blade Connecting Rod Latch Lifting Lever Screw Washer
39862	17943	Thread (upper) Cutting Blade Connecting Rod Latch Spring
233D	17943	Thread (upper) Cutting Blade Connecting Rod Latch Spring Screw
23606	17943	Thread (upper) Cutting Blade Connecting Rod Spring
249978	17943	Thread (upper) Cutting Blade Connecting Rod Spring Bracket
40047	17943	Thread (upper) Cutting Blade Connecting Rod Spring Collar with 646F
646F	17943	Thread (upper) Cutting Blade Connecting Rod Spring Collar Set Screw
219F	17943	Thread (upper) Cutting Blade Screw
249827	17943	" " " " Shaft
249828	17943	" " " " "
		Crank with 906C
232105	17943	Thread (upper) Cutting Blade Shaft Crank Pin
906C	17943	Thread (upper) Cutting Blade Shaft Crank Set Screw
249979	17949	Thread (upper) Cutting Lock (lower section)

No.	Plate	Name
249980	17949	Thread (upper) Cutting Lock (upper section)
90C	17949	Thread (upper) Cutting Lock Hinge Screw
203E	17949	Thread (upper) Cutting Lock Screw
249981	17949	Thread (upper) Cutting Lock complete, Nos. 249979, 249980 and two 203E
249779	17943	Thread (upper) End Cutting Block with 175E (adjustable)
175E	17943	Thread (upper) End Cutting Block Set Screw
249982	18255	Thread (upper) End Cutting Lever
249983	18255	" " " " "
		Bracket
690E	18255	Thread (upper) End Cutting Lever Bracket Screw
50416C	18255	Thread (upper) End Cutting Lever Hinge Screw
249882	18255	Thread (upper) End Cutting Lever Link
201431C	18255	Thread (upper) End Cutting Lever Link Hinge Screw (2)
249782	17948	Thread (upper) End Cutting Lever Operating Cam (adjustable) with 249784
249783	17948	Thread (upper) End Cutting Lever Operating Cam Position Collar with 450C and 453AL
450C	17948	Thread (upper) End Cutting Lever Operating Cam Position Collar Position Screw
453AL	17948	Thread (upper) End Cutting Lever Operating Cam Position Collar Set Screw
249784	17948	Thread (upper) End Cutting Lever Operating Cam Position Pin
249785	17948	Thread (upper) End Cutting Lever Operating Cam Spring
249786	18255	Thread (upper) End Cutting Lever Operating Lever
50416C	18255	Thread (upper) End Cutting Lever Operating Lever Hinge Screw
249787	18255	Thread (upper) End Cutting Lever Spring
219E	18255	Thread (upper) End Cutting Lever Spring Screw
7071	18255	Thread (upper) End Cutting Lever Spring Screw Washer
249692	18231	Thread (upper) Guide
228D	18231	" " " Screw (2)
23669	18231	" Guide (side of arm) (lower)
1019C	18231	" " " " " "
		Set Screw
39711	18231	Thread Guiding Stud (side of arm)
460AL	18231	" " " " " "
		Set Screw

No.	Plate	Name
39712	18232	Thread Retainer Holder with 462AL
1664E	18232	" " " Nut
12400	18232	" " Sleeve
39713	18232	" " Spring
12402	18232	" " Stud
462AL	18232	" " " Set Screw
39714	18232	Thread Retainer complete, Nos. 1664E, 12400, 12402, 39712 and 39713
23523	17924	Thread Take-up Crank
1036AL	18220	" " " " Position Screw
1258AL	18220	" " " " Set Screw
23524	17924	" " " Lever
12166	17924	" " " " Hinge Pin
23543	17924	" " " " Link
249915	17924	" " " " Hinge
		Pin with 222598
222598	17924	Thread Take-up Lever Link Hinge Pin
		Oil Packing (wick)
435AL	17924	Thread Take-up Lever Link Hinge Pin
		Set Screw
4784	17924	Thread Take-up Lever Oil Pad
23525	17924	Thread Take-up Lever complete, Nos. 12166, 23524 and 23543
39652	18231	Thread Take-up Spring
39950	18231	" " " " Regulator
		with 350060C
4460	18231	Thread Take-up Spring Regulator
		Set Screw

Genuine "SINGER" Needles should be used
in "SINGER" Machines.

These Needles and their Containers
are marked with the
Company's Trade Mark "SIMANCO"

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Needles in Containers marked
"FOR SINGER MACHINES"
are NOT "SINGER" made needles.

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ACCESSORIES

No.	Plate	Name
249984	17950	Gauge, for setting length of button-hole, with 200137H and 249789
249789	17950	Gauge Chain and Ring
200137H	17950	" " " " Screw
23455	17947	Knife, 1 inch
23457	17947	" 1-1/8 inch
23459	17947	" 1-1/4 inch
23500	17925	Shuttle Bobbin (5)
249675	17946	Stitch Regulating Gear, 18 teeth
249677	17946	" " " 20 teeth
249951	17946	" " " 27 teeth
40035	17944	Thread (lower) Cutting Blade
249976	17943	" (upper) Clamping Blade
249977	17943	" " Cutting Blade
71 x 1	-----	Needles, three each, sizes 14 and 16
23527	18234	Drip Pan with two wood screws 1/2 in., No. 5, R.H.B.
120346	17950	Oiler (copper plated) with 120347
120347	17950	" Spout, 8-1/2 in. long
11831	17950	Screw Driver (5 in. blade) (machine, large)
26026	17950	Screw Driver (machine, small)
*250521	-----	" " Blade
*225483	-----	" " Handle
250522	17950	Screw Driver (for needle set screw) complete, Nos. 225483 and 250521
249746	17950	Screw Driver for Needle Bar Con- necting Stud Set Screw
255513	17950	Tweezers
255540	17950	Wrench
255541	17950	"
21654	17950	"
23535	17950	"
249820	17950	"
249945	17950	"

BOBBIN WINDER

No.	Plate	Name
249714	18236	Base with 27916 and two 28084
15072	18236	Bobbin Position Pin
27916	18236	Brake (leather)
28084	18236	" Rivet
249715	18236	Frame
50356D	18236	" Hinge Screw
1620J	18236	" " " Nut
249716	18236	" Spring
27918	18236	Pulley
*27849	-----	Spindle
27538	18236	" 27849 with 15072, 27850 and 41828
*27850	-----	Spindle Collar
41828	18236	" " Pin
249938	18236	Stop Latch
35D	18236	" " Hinge Screw
10249	18236	" " Spring
203E	18236	" " " Screw
7071	18236	" " " " Washer
249696	18236	Tension Bracket with 452C
249697	18236	Tension Bracket complete, Nos. 1620J, 5989, 10145, 27922, 249693 and 249696
2455	18236	Tension Disc
1562J	18236	" Regulating Thumb Nut
418D	18236	" Screw Stud
10141	18236	" Spring
10145	18236	" Thread Guide
5989	18236	Tension complete, Nos. 418D, 1562J, 10141 and two 2455
27922	18236	Thread Eyelet Rod
452C	18236	" " " Set Screw
249693	18236	" Leader
1620J	18236	" " Lock Nut
249939	18236	Bobbin Winder complete, Nos. 35D, 203E, 1620J, 7071, 10249, 27538, 27918, 50356D, 249714 to 249716 and 249938

DRIVING EQUIPMENT

No.	Plate	Name
228320	18235	Bed Frame Cushion (felt)
228321	18235	Belt Idler Belt Guide with 361C
361C	18235	" " " " Set Screw
228423	18235	" " Pulley
228323	18235	" " " Bracket with three 355C
355C	18235	Belt Idler Pulley Bracket Set Screw
126910	18235	Belt Idler Pulley Bracket Shaft
228324	18235	" " " " "
		Hanger with two 355C and three wood screws 1 in., No.12
355C	18235	Belt Idler Pulley Bracket Shaft Set Screw
228326	18235	Belt Idler Pulley Shaft with 858AL and 203100
203100	18235	Belt Idler Pulley Shaft Oil Packing (wick)
858AL	18235	Belt Idler Pulley Shaft Oil Stop Screw
355C	18235	Belt Idler Pulley Shaft Set Screw
228327	18235	" " " Washer (rawhide)
228328	18235	Belt Idler complete, Nos. 126910, 228324, two each 228321, 228323, 228326, 228423, four 228327 and Form All27
228330	18235	Clamp Lifting Chain, 46 in. long, with 39575 and 39576 (for right hand machine)
39571	18235	Clamp Lifting Chain Guide Pulley
236849	18235	" " " " "
		Bracket
1064D	18235	Clamp Lifting Chain Guide Pulley Hinge Screw
236850	18235	Clamp Lifting Chain Guide Pulley Bracket complete, Nos. 1064D, 39571, 236849 and two wood screws 1-1/4 in., No.12, R.H.B.
39575	18235	Clamp Lifting Chain Hook (large)
39576	18235	" " " " (small)
23551	18235	" " " " Screw Eye
234344	18235	Front Plank Extension (front) with two wood screws 2-1/4 in., No.12 and three wood screws 1-3/4 in., No.12
250408	18235	Machine Rest (high) with 232982 and two wood screws 1 in., No.12
232982	18235	Machine Rest Cushion (leather)
228333	18235	Starting Chain Cushion Spring
39575	18235	" " " Hook (large)

ACCESSORIES

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No.	Plate	Name
39576	18235	Starting Chain Hook (small)
228347	18235	" " (lower) 10-1/2 in. long
228348	18235	Starting Chain (upper) 22 in. long
228349	18235	Starting Chain complete, Nos. 228333, 228347, 228348, two each 39575 and 39576
14372	18235	Treadle
14373	18235	" Extension
50581R	18235	" " Screw
2718R	18235	" " Washer
17881	18235	" Shaft
14374	18235	" Spring
14375	18235	" Stand
14376	18235	Treadle complete, Nos. 2718R, 14372 to 14375, 17881, 50581R and two wood screws 1-1/4 in., No. 12, F.H.
228354	18235	Driving Equipment less shaft pulley complete, Nos. 228328, 228330, 228349, 234344, 250409, two each 14376, 23551, four each 228320 and 236850

IRON BASE

249993	18234	Bed Frame with two each 16555, 19398, four each 84E, 24106, six 14010 and four wood screws 1-1/4 in., No. 12
24106	18234	Bed Frame Cushion (felt)
84E	18234	" " " Screw
19226	18234	" " Hinge Connection
19398	18234	" " " " 19226 with 211E and 19397
19397	18234	Bed Frame Hinge Connection Cap
211E	18234	" " " " " Screw
16555	18234	" " " Plate
14010	18234	" " " " Rivet
150481	18234	Idler Pulley
249991	18234	" " Bracket with 200363C, 201007C and 350453C
350453C	18234	Idler Pulley Bracket Position Screw
200363C	18234	" " " Set Screw
249992	18234	Idler Pulley Bracket complete, Nos. 150496 and 249991
150482	18234	Idler Pulley Shaft
150483	18234	" " " Ball Bearing
150484	18234	" " " " "
		Cover
150485	18234	Idler Pulley Shaft Ball Bearing Cover Gasket (cork)
330R	18234	Idler Pulley Shaft Ball Bearing Cover Screw
144D	18234	Idler Pulley Shaft Screw
201007C	18234	" " " Set Screw

ACCESSORIES

No.	Plate	Name
150496	18234	Idler Pulley and Shaft complete, Nos.144D,150481 to 150485 and four 330R
249722	18234	Splash Guard with 201655H
39912	18234	" " Hinge
200574E	18234	" " " Screw
201655H	18234	" " Locking Screw Wing Nut
249723	18234	Bed Frame and Splash Guard com- plete,Nos.249722,249993,two 39912 and eight 200574E

THREAD UNWINDER

FOR TWO SPOOLS

225257	17900	Spool Rest (for two spools) with 201018C
150203	17900	Spool Rest Cushion (felt)
225388	17900	" " Rod
200383C	17900	" " " Set Screw
201018C	17900	" " Set Screw
259658	17900	" Stand with 200383C
225391	17900	Thread Guide
201696H	17900	" " Lock Nut
225326	17900	" " Position Cup
225324	17900	" " Rod with 208AL and 225322
208AL	17900	Thread Guide Rod Screw
225322	17900	" " " Washer
225258	17900	Thread Unwinder (for two spools) complete,Nos.201696H,225257, 225324,225326,225388,259658,two each 150203,225391 and three wood screws 7/8 in.,No.12

DRIVING EQUIPMENT

FOR MACHINES WHEN SET IN PAIRS

228320	17903	Bed Frame Cushion (felt)
228321	17903	Belt Idler Belt Guide with 361C
361C	17903	" " " " Set Screw
228423	17903	" " Pulley
228323	17903	" " " Bracket with three 355C
355C	17903	Belt Idler Pulley Bracket Set Screw

DRIVING EQUIPMENT

31

No.	Plate	Name
126910	17903	Belt Idler Pulley Bracket Shaft
228324	17903	" " " " "
		Hanger with two 355C and three wood screws 1 in., No.12
355C	17903	Belt Idler Pulley Bracket Shaft Set Screw
228326	17903	Belt Idler Pulley Shaft with 858AL and 203100
203100	17903	Belt Idler Pulley Shaft Oil Packing (wick)
858AL	17903	Belt Idler Pulley Shaft Oil Stop Screw
355C	17903	Belt Idler Pulley Shaft Set Screw
228327	17903	" " " Washer (rawhide)
228328	17903	Belt Idler complete, Nos. 126910, 228324, two each 228321, 228323, 228326, 228423, four 228327 and Form All27
228330	17903	Clamp Lifting Chain, 46 in. long, with 39575 and 39576 (for right hand machine)
228329	17903	Clamp Lifting Chain, 34 in. long, with 39575 and 39576 (for left hand machine)
39571	17903	Clamp Lifting Chain Guide Pulley
236849	17903	" " " " "
		Bracket
1064D	17903	Clamp Lifting Chain Guide Pulley Hinge Screw
236850	17903	Clamp Lifting Chain Guide Pulley Bracket complete, Nos. 1064D, 39571, 236849 and two wood screws 1-1/4 in., No.12, R.H.B.
39575	17903	Clamp Lifting Chain Hook (large)
39576	17903	" " " " (small)
23551	17903	" " " " Screw Eye
228331	17903	Front Plank Extension with two wood screws, 2-1/2 in., No.14
39810	17903	Knee Starting Rock Shaft
228332	17903	" " " " Connecting Rod
6337	17903	Knee Starting Rock Shaft Connecting Rod Bracket with two 356C
356C	17903	Knee Starting Rock Shaft Connecting Rod Bracket Set Screw
356C	17903	Knee Starting Rock Shaft Connecting Rod Set Screw
228333	17903	Knee Starting Rock Shaft Connection Cushion Spring
39575	17903	Knee Starting Rock Shaft Connection Hook (large)
39576	17903	Knee Starting Rock Shaft Connection Hook (small)
228334	17903	Knee Starting Rock Shaft Connection Spring

DRIVING EQUIPMENT

No.	Plate	Name
228335	17903	Knee Starting Rock Shaft Connection complete, Nos. 39575, 39576, 228333 and 228334
21327	17903	Knee Starting Rock Shaft Hanger with two wood screws 1 in., No. 10
6335	17903	Knee Starting Rock Shaft Knee Arm
6336	17903	" " " " " "
		6335 with 2766 and 2767
2766	17903	Knee Starting Rock Shaft Knee Arm Hub with 356C
356C	17903	Knee Starting Rock Shaft Knee Arm Hub Set Screw
1507R	17903	Knee Starting Rock Shaft Knee Arm Lock Nut
2767	17903	Knee Starting Rock Shaft Knee Plate with 356C
150668	17903	Knee Starting Rock Shaft Knee Plate Pad (rubber)
356C	17903	Knee Starting Rock Shaft Knee Plate Set Screw
228337	17903	Knee Starting Rock Shaft Position Spring
228338	17903	Knee Starting Rock Shaft Position Spring Adjusting Collar with 454C
454C	17903	Knee Starting Rock Shaft Position Spring Adjusting Collar Set Screw
2770	17903	Knee Starting Rock Shaft Stop Dog with 140219C
140219C	17903	Knee Starting Rock Shaft Stop Dog Set Screw
228339	17903	Knee Starting Rock Shaft complete, Nos. 1507R, 2770, 6336, 6337, 39810, 150668, 228332, 228335, 228337, 228338, and two 21327
250408	17903	Machine Rest (high) with 232982 and two wood screws 1 in., No. 12
232982	17903	Machine Rest Cushion (leather)
14372	17903	Treadle
14373	17903	" Extension
50581R	17903	" " Screw
2718R	17903	" " Washer
17881	17903	" Shaft
14374	17903	" Spring
14375	17903	" Stand
14376	17903	Treadle complete, Nos. 2718R, 14372 to 14375, 17881, 50581R and two wood screws 1-1/4 in., No. 12, P.H.
228355	17903	Driving Equipment less shaft pulley, for machines set in pairs, complete, Nos. 228329 to 228331, 250408, two each 14376, 23551, 228328, 228339, 236850, eight 228320 and two blue prints

KNIFE GRINDER

No.	Plate	Name
39886	17904	Emery Wheel, 4 in. diameter
39887	17904	" " Driving Shaft
201510D	17904	" " " " Nut
204101	17904	" " " " "
		Washer
39888	17904	Emery Wheel Driving Shaft Oil Hole Cover
350068E	17904	Emery Wheel Driving Shaft Oil Hole Cover Screw
206963	17904	Emery Wheel Driving Shaft Pulley with two 200403C
200403C	17904	Emery Wheel Driving Shaft Pulley Set Screw
206969	17904	Emery Wheel Washer (paper)
39889	17904	Knife Grinder Frame
39890	17904	" Holder (adjustable)
57C	17904	" " Hinge Screw
39891	17904	" " Indicator
203094	17904	" " " Position
		Pin
200165H	17904	Knife Holder Indicator Screw
39892	17904	" " Slide Bracket with 200386C
201298C	17904	Knife Holder Slide Bracket Adjusting Screw
39893	17904	Knife Holder Slide Bracket Adjusting Screw Slide Plate
200577AL	17904	Knife Holder Slide Bracket Adjusting Screw Slide Plate Screw
10249	17904	Knife Holder Slide Bracket Adjusting Screw Tension Spring
219F	17904	Knife Holder Slide Bracket Adjusting Screw Tension Spring Screw
200386C	17904	Knife Holder Slide Bracket Set Screw
39894	17904	Knife Holder Slide Bracket Shaft
206232	17904	" " " " "
		Collar with 201052C
201052C	17904	Knife Holder Slide Bracket Shaft Collar Set Screw
771X	17904	Knife Holder Thumb Screw
9525	17904	" " " " Washer
39895	17904	" Holding Spring
39896	17904	" " " Bracket
204264	17904	" " " "
		Position Pin
176D	17904	Knife Holding Spring Bracket Screw

KNIFE GRINDER

No.	Plate	Name
204264	17904	Knife Holding Spring Position Pin
793D	17904	" " " Thumb Screw
39897	17904	" Stop (adjustable)
208AL	17904	" " Screw
39898	17904	Knife Grinder complete, Nos. 57C, 176D, 209AL, 219F, 771X, 793D, 9525, 10249, 39886 to 39897, 200165H, 201298C, 201510D, 203094, 204101, 206963, 350068E, two each 200577AL, 204264, 206232, 206969 and three wood screws 1-1/4 in., No. 12

MISCELLANEOUS PARTS

USED IN CONJUNCTION WITH THREAD UNWINDER

60913	17900	Spool Weight with 60914
60914	17900	" " Center Pin
225377	17900	" Wire, for small spools
27739	17900	Thread Cone (wood)
225390	17900	" " Holder

Genuine "SINGER" Needles should be used
in "SINGER" Machines.
These Needles and their Containers
are marked with the
Company's Trade Mark "SIMANCO" 1

Needles in Containers marked
"FOR SINGER MACHINES"
are NOT "SINGER" made needles. 2

NUMERICAL
LIST
OF PARTS

NUMERICAL LIST OF PARTS

No.	Plate	Name
32C	17949	Thread (lower) Cutting Blade Carrier Lever Hinge Screw
35D	18236	Bobbin Winder Stop Latch Hinge Screw, for 249939
41C	17949	Clamp Lifting Arm Connection Hinge Screw
52C	17945	Clamp Carrier Connecting Rod Hinge Screw
54C	17947	Knife Bar Driving Lever (intermediate) Connecting Link Hinge Screw
57C	17904	Knife Grinder Knife Holder Hinge Screw, for 39898
59D	18255	Sewing Safety Lock Hinge Screw
61C	18229	Starting Lever Rod " "
67D	17945	Clamp Carrier Slide Lever Regulator Screw
84E	18234	Bed Frame Cushion Screw, for 249993
90D	18255	Feed Hand Ratchet Lever Pawl Hinge Screw, for 249914
90C	17947	Knife Bar Disengaging Lever Hinge Screw
90C	18232	Tension (top cover) Releasing Lever Hinge Screw
90C	17949	Thread (upper) Cutting Lock Hinge Screw
95C	18255	Stitch Regulating Gear Disengaging Slide Operating Screw, for 249913
99C	18255	Stitch Regulating Gear Disengaging Slide Screw, for 249913
106C	17944	Thread (lower) Pull-off Finger Guide Screw
123E	18229	Starting Lever Bracket Screw
124F	18229	" " Stop Screw
129E	17946	Needle Bar Frame Driving Gear (intermediate) Bracket Screw
144D	18234	Idler Pulley Shaft Screw, for 150496
144D	17947	Knife Bar Driving Lever (intermediate) Cap Screw
145F	17925	Shuttle Race Screw
157F	17949	Clamp Lifting Arm Connection Roller and Screw Stud Bracket Screw
157C	17947	Knife Holder Screw
158E	18255	Belt Shifter Shaft Bracket Extension Screw
158E	18255	Stitch Regulating Gear Disengaging Slide Bracket Screw, for 249913
160H	18255	Feed Hand Ratchet Lever Extension Handle Screw, for 249914
161D	18236	Bobbin Winder Base Screw

NUMERICAL LIST OF PARTS

No.	Plate	Name
161D	17948	Feed Driving Gear (intermediate) Pinion Shaft Eccentric Bushing Position Plate Screw
164D	18229	Stop Cam Gear Guard Screw
168D	17947	Knife Bar Stop Retainer Plate Screw
175E	17948	" " Disengaging Lever Catch Tripping Point Screw, for 249869
175E	17943	Thread (upper) End Cutting Block Set Screw, for 249779
176D	17904	Knife Grinder Knife Holding Spring Bracket Screw, for 39898
176D	17943	Thread (upper) Cutting Blade Con- necting Rod Latch Hinge Bracket Plate Screw
184E	17945	Feed Wheel Tripping Lever Stop Screw
190D	18232	Arm Side Cover Screw
190D	18232	" Top " "
190D	18219	Face Plate Screw (upper)
190D	17945	Feed Wheel Tripping Lever Spring Screw
190C	17924	Needle Bar Frame Pitman Adjusting Screw, for 23611
190D	18220	Oscillating Shaft Bushing (front) Oil Tube Plate Screw
191C	17947	Barring Point Screw
191D	18255	Belt Shifter Shaft Bracket Stop Screw
191C	18246	Clamp Arm Bracket Screw
191C	17947	Knife Screw
191C	18229	Starting Lever Spring Collar Set Screw, for 39675
194C	18255	Clamp Lifting Arm Connection Lock Stop Plate Support Stud
196F	18246	Clamp Arm Hinge Block Pin Set Screw, for 249955
199D	17943	Clamp Lifting Arm Screw
200F	18231	Tension (side of arm) Releaser Set Screw, for 23519
201F	18232	Tension (top Cover) Releaser Set Screw, for 249686
203E	18236	Bobbin Winder Stop Latch Spring Screw, for 249939
203C	17945	Feed Wheel Tripping Lever Point Screw
203E	17925	Shuttle Race Plate Screw, for 249929
203E	17949	Thread (upper) Cutting Lock Screw, for 249981
206F	17949	Thread (upper) Cutting Blade Con- necting Rod Latch Lifting Lever Adjusting Plate Screw
207F	18246	Clamp Arm Bracket Guide (right) Screw
207C	17943	Thread (upper) Cutting Blade Con- necting Rod Latch Hinge Bracket Screw
208AL	18232	Barring Shaft Guard Screw

NUMERICAL LIST OF PARTS

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No.	Plate	Name
208AL	17904	Knife Stop Screw, for 39898
208AL	17900	Thread Unwinder Thread Guide Rod Screw, for 225324
209AL	17947	Tension (top cover) Releaser Rod Collar Set Screw, for 40043
211E	18234	Bed Frame Hinge Connection Cap Screw, for 19398
217D	18219	Face Plate Screw (lower)
217F	18232	Tension (top cover) Thread Eyelet Screw
217E	17943	Thread (upper) Cutting Blade Connecting Rod Latch Block Plate Screw, for 40126
219F	18246	Clamp Arm Bracket Guide (left) Screw, for 249988
219F	17904	Knife Grinder Knife Holder Slide Bracket Adjusting Screw Tension Spring Screw, for 39898
219F	17943	Thread (upper) Cutting Blade Screw
219E	18255	" " End Cutting Lever Spring Screw
220D	17945	Feed Wheel Tripping Point Screw, for 249973
223D	17946	Barring Slide Operating Plate (adjustable) Screw
223D	17945	Clamp Carrier Slide Lever Regulator Cap Screw
226J	18220	Oscillating Shaft Crank Slide Block Cap Screw, for 24050
228D	17946	Barring Slide Operating Plate (stationary) Screw
228F	17944	Thread (lower) Cutting Blade Friction Plate Screw
228D	18231	Thread (upper) Guide Screw
229D	17949	Clamp Lifting Arm Connection Roller Cap Screw, for 1901
229D	17946	Intermittent Feed Wheel Driving Roller Cap Screw, for 351872
229D	17947	Knife Bar Driving Lever (intermediate) Roller Cap Screw, for 1959
233D	17943	Thread (upper) Cutting Blade Connecting Rod Latch Spring Screw
237X	18255	Belt Shifter Shaft Guide Collar Set Screw, for 249861
237X	17943	Clamp Check Section and Cutting Plate Screw, for 249986
237X	17943	Thread (upper) Cutting Blade Connecting Rod Latch Block Set Screw, for 40124
240D	17945	Clamp Carrier Regulator Stud Stop Screw, for 249960
240D	17944	Thread (lower) Cutting Blade Screw
244D	18246	Clamp Carrier Guard Screw
330R	18234	Idler Pulley Shaft Ball Bearing Cover Screw, for 150496
355C	18235	Belt Idler Pulley Bracket Set Screw, for 228323

NUMERICAL LIST OF PARTS

No.	Plate	Name
355C	18235	Belt Idler Pulley Bracket Shaft Set Screw, for 228324
355C	18235	Belt Idler Pulley Shaft Set Screw, for 228324
356C	17903	Knee Starting Rock Shaft Connecting Rod Bracket Set Screw, for 6337
356C	17903	Knee Starting Rock Shaft Connecting Rod Set Screw, for 6337
356C	17903	Knee Starting Rock Shaft Knee Arm Hub Set Screw, for 2766
356C	17903	Knee Starting Rock Shaft Knee Plate Set Screw, for 2767
361C	18235	Belt Idler Belt Guide Set Screw, for 228321
399D	17925	Shuttle Bobbin Case Position Plate Screw, for 249929
402D	18246	Clamp Arm Screw
402D	18246	" Plate Support Screw
404D	17945	" Carrier Block Plate Screw, for 40006
404D	18246	Clamp Carrier Plate Screw (front)
404D	17944	Needle Plate Screw
418D	18236	Bobbin Winder Tension Screw Stud, for 5989
435AL	18220	Arm Shaft Flanged Bushing (back) Set Screw
435AL	17949	Thread (lower) Cutting Blade Carrier Lever Stop Screw
435AL	17924	Thread Take-up Lever Link Hinge Pin Set Screw
446C	17924	Needle Bar Frame Regulator Hinge Stud Set Screw
446C	18231	Thread Take-up Spring Regulator Set Screw
448AL	17948	Feed Driving Gear Set Screw, for 249846
448AL	17948	Knife Bar Disengaging Lever Catch Tripping Point Collar Set Screw, for 249869
448AL	18220	Oscillating Rock Shaft Hinge Pin Set Screw
450C	17948	Thread (upper) End Cutting Lever Operating Cam Position Collar Position Screw, for 249783
452C	17946	Barring Slide Stop Screw (adjustable) Set Screw, for 249611
452C	18236	Bobbin Winder Thread Eyelet Rod Set Screw, for 249696
453AL	18220	Intermittent Feed Wheel Driving Bevel Pinion Set Screw, for 249645
453AL	17948	Thread (upper) End Cutting Lever Operating Cam Position Collar Set Screw, for 249783
454C	17903	Knee Starting Rock Shaft Position Spring Adjusting Collar Set Screw, for 228338
454C	18220	Pulley (tight) Set Screw, for 249702

NUMERICAL LIST OF PARTS

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No.	Plate	Name
457E	17948	Feed Driving Gear (intermediate) Set Screw, for 249965
457AL	18229	Stop Cam Spring Stop Screw Block Set Screw, for 249713
460AL	17948	Feed Hand Ratchet Wheel Set Screw, for 39924
460AL	18231	Thread Guiding Stud (side of arm) Set Screw
462AL	18220	Shuttle Driver Set Screw, for 23505
462AL	18232	Thread Retainer Stud Set Screw, for 39712
564C	18229	Starting Lever Screw Center, for 58384
591F	17925	Shuttle Tension Regulating Screw, for 249921
592E	17925	Shuttle Bobbin Case Latch Stop Screw, for 249921
625F	18246	Clamp Arm Adjusting Screw
641C	17949	Tension (side of arm) Releaser Lever Set Screw, for 40051
646F	17945	Feed Wheel Tripping Lever Screw Stud, for 249913
646F	17943	Thread (upper) Cutting Blade Con- necting Rod Spring Collar Set Screw, for 40047
662D	17925	Shuttle Race Cap Screw, for 249929
673F	17924	Needle Bar Frame Screw Center
679C	18231	Tension (side of arm) Releaser Shaft Crank Ball Screw Stud
690D	17949	Clamp Lifting Arm Connection Lock Trip Lever Pinch Screw, for 249760
690E	18255	Thread (upper) End Cutting Lever Bracket Screw
704E	17946	Barring Slide Stop Attaching Screw
704C	17949	Clamp Lifting Arm Connection Screw, for 249866
717C	18229	Starting Lever Adjusting Screw
717C	17949	Tension (side of arm) Releaser Lever Stop Screw
748E	18219	Arm Screw (back)
756E	17948	Belt Shifter Trip Point Screw, for 249869
756D	17944	Clamp Carrier Guide (left) Screw (long), for 39720
766D	18255	Sewing Safety Lock Pitman Hinge Screw (front)
771X	17904	Knife Grinder Knife Holder Thumb Screw, for 39898
793D	17904	Knife Grinder Knife Holding Spring Thumb Screw, for 39898
794E	17924	Needle Bar Connecting Link Adjust- ing Screw, for 23476
805C	17947	Knife Bar Driving Lever Spring Screw
858AL	18235	Belt Idler Pulley Shaft Oil Stop Screw, for 228326

NUMERICAL LIST OF PARTS

No.	Plate	Name
858AL	18220	Needle Bar Crank Set Screw, for 23477
868E	18219	Arm Screw (front)
871C	18229	Stop Cam Spring Stop Screw
896E	18220	Crank Connecting Rod Cap Screw, for 24028
898C	17946	Barring Slide Stop Screw (adjust- able)
904F	17924	Needle Set Screw, for 39857
906C	17943	Thread (upper) Cutting Blade Shaft Crank Set Screw, for 249828
907E	17925	Shuttle Race Back Spring Screw, for 249929
908C	18220	Crank Connecting Rod Hinge Screw
913C	18229	Stop Cam Interlocking Rod Spring Regulating Thumb Screw
914F	17944	Clamp Carrier Slide Guide Screw
914F	18255	Sewing Safety Lock Pitman Screw, for 249949
940F	18255	Clamp Lifting Arm Connection Lock Hinge Screw
940F	18232	Tension (top cover) Releasing Lever Connection Screw (front)
966D	17949	Tension (side of arm) Releaser Lever Shaft Bracket Screw
974F	18232	Tension (top cover) Releasing Lever Connection Screw (back)
996E	17949	Thread (lower) Cutting Lever Ex- tension Spring Screw Stud
999F	18232	Tension (top cover) Releaser Hol- der Hinge Screw
1019C	18231	Thread Guide (side of arm) (lower) Set Screw
1021E	17924	Needle Bar Connecting Link Cap Screw
1034F	18232	Intermittent Feed Wheel Driving Roller Oiling Felt Holder Screw
1035C	18220	Oscillating Shaft Crank Slide Block Screw Stud, for 24050
1036AL	18220	Thread Take-up Crank Position Screw, for 23477
1038C	17924	Needle Bar Frame Regulator Adjust- ing Screw
1042C	17924	Needle Bar Frame Pitman Hinge Screw
1043C	18231	Tension (side of arm) Screw Stud, for 249999
1064D	18235	Clamp Lifting Chain Guide Pulley Hinge Screw, for 236850
1065AL	18220	Needle Bar Crank Position Screw, for 23477
1069D	18220	Arm Shaft Screw
1070C	18229	Stop Cam Interlocking Rod Guide Set Screw, for 249709
1149AL	17946	Needle Bar Frame Driving Gear (in- termediate) Stud Set Screw, for 249669
1230F	17944	Clamp Carrier Guide (right) Screw

NUMERICAL LIST OF PARTS

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No.	Plate	Name
1231F	18246	Clamp Carrier Plate Screw (back)
1232C	17945	" " Regulator Hinge Screw
1234C	17945	" " Slide Regulating Stud
1235F	18219	Bed Oil Guard Screw
1235F	17944	Clamp Plate Screw
1239D	17947	Knife Bar Connecting Link Hinge Cap Screw
1240C	17947	Knife Bar Connecting Link Hinge Screw
1241E	17947	Knife Bar Disengaging Lever Catch Spring Screw Stud
1241E	17949	Tension (side of arm) Releaser Lever Spring Screw Stud
1241E	17949	Thread (lower) Cutting Blade Carrier Lever Spring Stud
1242E	17947	Knife Bar Disengaging Lever Screw Stud, for 249656
1242E	17947	Knife Bar Disengaging Lever Spring Screw, for 249658
1243C	17924	Knife Holder Guide Stud
1253C	18220	Oscillating Shaft Crank Set Screw, for 39658
1256D	17944	Clamp Carrier Slide Screw
1258AL	18220	Thread Take-up Crank Set Screw, for 23477
1294C	18246	Clamp Spring Bushing Position Stud
1297F	17943	" Check Screw
1319F	17947	Knife Bar Connecting Stud Clamping Screw, for 23462
1330C	17947	Barring Lever Spring Screw Stud
1341C	17924	Needle Bar Connecting Stud Set Screw, for 39601
1345D	17944	Clamp Carrier Guide (left) Screw (short), for 39720
1348E	17943	Clamp Check Section and Cutting Plate Support Stud, for 249986
1350C	17944	Thread (lower) Pull-off Finger Hinge Screw
1351C	17949	Thread (lower) Cutting Lever Ball Screw
1352C	17949	Tension (side of arm) Releaser Lever Lock Pin Screw Bushing
1387C	18232	Tension (top cover) Releaser Guide Screw Stud
1388C	18232	Tension (top cover) Screw Stud
1396E	17946	Intermittent Feed Wheel Driving Bevel Gear Bracket Screw
1428C	17947	Knife Bar Driving Lever Screw Stud
1449H	18255	Feed Hand Ratchet Lever Pawl Spring Screw, for 249914
1469C	18229	Tension (side of arm) Releaser Lever Stop Screw Stud
1507R	17903	Knee Starting Rock Shaft Knee Arm Lock Nut, for 228339
1508R	18229	Starting Lever Screw Center Nut, for 58384

NUMERICAL LIST OF PARTS

No.	Plate	Name
1517J	17924	Needle Bar Frame Screw Center Nut
1518J	18229	Starting Lever Stop Screw Nut
1520J	17945	Clamp Carrier Regulator Roller and Screw Stud Nut, for 1960
1520J	17945	Clamp Carrier Slide Lever Roller and Screw Stud Nut, for 1960
1520J	17949	Clamp Lifting Arm Connection Hinge Screw Nut
1520J	18229	Starting Lever Adjusting Screw Nut
1520J	17949	Tension (side of arm) Releaser Lever Stop Screw Nut
1520J	18231	Tension (side of arm) Releaser Shaft Crank Ball Screw Stud Nut
1520J	17949	Thread (lower) Cutting Blade Car- rier Lever Stop Screw Nut
1520J	17949	Thread (lower) Cutting Lever Ball Screw Nut
1521E	18232	Tension (top cover) Releaser Guide Screw Stud Nut
1521E	17949	Thread (upper) Cutting Blade Con- necting Rod Latch Lifting Arm Stud Nut
1521E	17949	Thread (lower) Cutting Lever Ex- tension Hinge Screw Nut
1547J	18246	Clamp Arm Adjusting Screw Nut
1547J	17947	Knife Bar Disengaging Lever Catch Hinge Screw Nut
1547J	17947	Knife Holder Screw Nut
1547J	17924	Needle Bar Frame Pitman Hinge Screw Nut
1550J	18246	Clamp Spring Bushing Position Stud Nut
1560C	18231	Tension (side of arm) Regulating Thumb Nut, for 249999
1560C	18232	Tension (top cover) Regulating Thumb Nut
1562J	18236	Bobbin Winder Tension Regulating Thumb Nut, for 5989
1607E	17946	Barring Slide Operating Plate Ad- justing Screw Nut
1608C	17924	Knife Holder Guide Stud Nut
1619E	18220	Crank Connecting Rod Hinge Screw Nut
1620J	18236	Bobbin Winder Frame Hinge Screw Nut, for 249939
1620J	18236	Bobbin Winder Thread Leader Lock Nut, for 249697
1620E	17945	Feed Wheel Tripping Lever Hinge Screw Nut
1636E	18220	Oscillating Shaft Crank Slide Block Screw Stud Nut, for 39658
1638E	18229	Stop Cam Interlocking Rod Spring Regulating Thumb Screw Nut
1651J	17924	Needle Bar Frame Hinge Screw Lock Nut
1658C	17945	Clamp Carrier Slide Regulating Stud Thumb Nut
1659C	18246	Clamp Pressure Regulating Thumb Nut

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No.	Plate	Name
1664E	18232	Tension (top cover) Screw Stud Nut
1664E	18232	Thread Retainer Holder Nut, for 39714
1671C	17945	Clamp Carrier Regulator Stud Nut
1698C	17924	Needle Bar Frame Regulator Adjust- ing Screw Nut
1901	17949	Clamp Lifting Arm Connection Roller and Screw Stud with 229D and 12424
1959	17947	Knife Bar Driving Lever (inter- mediate) Roller and Screw Stud with 229D and 12424, for 249950
1960	17945	Clamp Carrier Regulator Roller and Screw Stud with 1520J, for 249960
1960	17945	Clamp Carrier Slide Lever Roller and Screw Stud with 1520J, for 249625
1963	17947	Knife Bar Disengaging Lever Catch Roller and Stud, for 249657
2102	18231	Tension (side of arm) Disc, for 249999
2103	18232	Tension (top cover) Spring
2117C	17949	" (side of arm) Releaser Lever Pin
2269	18255	Belt Shifter Shaft Guide Collar Position Pin
2269	18220	Shuttle Driver Pin
2269	18231	Tension (side of arm) Releaser Shaft Crank Pin
2273	17943	Thread (upper) Cutting Blade Con- necting Rod Latch Block Position Pin
2455	18236	Bobbin Winder Tension Disc, for 5989
2523	17925	Shuttle Bobbin Case Position Finger Rivet, for 249921
2532	17925	Shuttle Race Back Position Pin, for 249929
2533	17925	Shuttle Race Back Spring, for 249929
2718R	18235	Treadle Extension Screw Washer, for 14376
2766	17903	Knee Starting Rock Shaft Knee Arm Hub with 356C, for 6336
2767	17903	Knee Starting Rock Shaft Knee Plate with 356C, for 6336
2770	17903	Knee Starting Rock Shaft Stop Dog with 140219C, for 228339
2974	17925	Shuttle Bobbin Case Latch Lever Fulcrum Pin, for 249919
2975	17925	Shuttle Bobbin Case Latch Spring, for 249921
3012	17948	Feed Hand Ratchet Wheel Pin
4784	18220	Oscillating Rock Shaft Oil Pad, for 39654
4784	17924	Thread Take-up Lever Oil Pad, for 23478
5989	18236	Bobbin Winder Tension Complete, Nos. 418D, 1562J, 10141 and two 2455, for 249697

NUMERICAL LIST OF PARTS

No.	Plate	Name
6335	17903	Knee Starting Rock Shaft Knee Arm, for 6336
6336	17903	Knee Starting Rock Shaft Knee Arm 6335 with 2766 and 2767, for 228339
6337	17903	Knee Starting Rock Shaft Connecting Rod Bracket with two 356C, for 228339
7070	17924	Needle Bar Frame Regulator Adjust- ing Screw Sleeve
7071	18236	Bobbin Winder Stop Latch Spring Screw Washer, for 249939
7071	17924	Needle Bar Frame Pitman Adjusting Screw Washer, for 23611
7071	17943	Thread (upper) Cutting Blade Con- necting Rod Latch Hinge Bracket Plate Screw Washer
7071	18255	Thread (upper) End Cutting Lever Spring Screw Washer
7278	17945	Clamp Carrier Slide Lever Socket Joint
7326	17925	Shuttle Race Cap, for 249929
8238	18231	Tension (side of arm) Spring, for 249999
8582	18219	Arm Dowel Pin
8582	18229	Starting Lever Bracket Dowel Pin
9525	17904	Knife Grinder Knife Holder Thumb Screw Washer, for 39898
10141	18236	Bobbin Winder Tension Spring, for 5989
10145	18236	Bobbin Winder Tension Thread Guide, for 249697
10249	18236	Bobbin Winder Stop Latch Spring, for 249939
10249	17904	Knife Grinder Knife Holder Slide Bracket Adjusting Screw Tension Spring, for 39898
11831	17950	Screw Driver (5 in. blade) (machine, large)
12166	17924	Thread Take-up Lever Hinge Pin, for 23525
12400	18232	Thread Retainer Sleeve, for 39714
12402	18232	" " Stud, for 39714
12424	17949	Clamp Lifting Arm Connection Roller Cap Screw Washer, for 1901
12424	17947	Knife Bar Driving Lever (inter- mediate) Roller Cap Screw Washer, for 1959
12424	18220	Oscillating Shaft Crank Slide Block Cap Screw Washer, for 24050
12538	17949	Tension (side of arm) Releaser Arm Pin
12546	17946	Intermittent Feed Wheel Position Pin, for 249946
12546	17946	Needle Vibrating Gear Position Pin

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No.	Plate	Name
14010	18234	Bed Frame Hinge Plate Rivet, for 249993
		Nos. 14372 to 14375, for 14376
14372	18235	Treadle
14373	18235	" Extension
14374	18235	" Spring
14375	18235	" Stand
14376	18235	Treadle complete, Nos. 2718R, 14372 to 14375, 17881, 50581R and two wood screws 1-1/4 in., No. 12, F.H., for 228354 and 228355
15072	18236	Bobbin Winder Bobbin Position Pin, for 27538
15098	17925	Shuttle Tension Spring, for 249921
15140	17925	" Bobbin Case Latch, for 249919
16555	18234	Bed Frame Hinge Plate, for 249993
17881	18235	Treadle Shaft, for 14376
19226	18234	Bed Frame Hinge Connection, for 19398
19397	18234	" " " " Cap, for 19398
19398	18234	Bed Frame Hinge Connection 19226 with 211E and 19397, for 249993
19448	18220	Oscillating Shaft Crank Slide Block, for 24050
21327	17903	Knee Starting Rock Shaft Hanger with two wood screws 1 in., No. 10, for 228339
21651	18229	Stop Cam Interlocking Rod Spring
21654	17950	Wrench
23380	18246	Clamp Arm Hinge Block Pin
23384	17945	" Carrier Connecting Rod
23389	17946	Intermittent Feed Wheel Driving Roller Cap Screw Washer, for 351872
23390	17949	Clamp Lifting Arm Connection Screw Washer, for 249866
23390	17947	Knife Screw Washer
23392	17944	Clamp Carrier Slide Guide (left)
23393	17944	" " " " (right)
23395	17945	" " " Lever Regulator
23396	17945	" " " " "
		Cap
23397	17945	Clamp Carrier Slide Regulating Stud Bushing
23421	18220	Oscillating Rock Shaft Hinge Pin Oil Hole Plug (leather), for 23494
23435	17945	Feed Wheel Tripping Lever Spring
23451	17947	Knife, 3/4 inch
23452	17947	" 13/16 inch
23453	17947	" 7/8 inch
23454	17947	" 15/16 inch
23455	17947	" 1 inch
23456	17947	" 1-1/16 inch
23457	17947	" 1-1/8 inch
23458	17947	" 1-3/16 inch
23459	17947	" 1-1/4 inch
23460	17947	" Bar

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No.	Plate	Name
23461	17947	Knife Bar Connecting Link
23462	17947	" " " Stud with 1319F
23466	17948	Knife Bar Disengaging Lever Catch Tripping Point, for 249869
23471	17947	Knife Bar Driving Lever (inter- mediate) Connecting Link
23476	17924	Needle Bar Connecting Link with 794E
23477	18220	Needle Bar Crank with 858AL, 1036AL, 1065AL and 1258AL
23478	17924	Needle Bar Frame with 4784
23494	18220	Oscillating Rock Shaft Hinge Pin with 23421, for 39654
23500	17925	Shuttle Bobbin, for 249918
23501	17925	" " Case Position Finger, for 249921
23503	17925	Shuttle Body, for 249918
23505	18220	" Driver with 462AL
23511	18229	Starting Lever Rod
23519	18231	Tension (side of arm) Releaser with 200F
23520	18231	Tension (side of arm) Releaser Shaft
23523	17924	Thread Take-up Crank
23524	17924	" " Lever, for 23525
23525	17924	Thread Take-up Lever complete, Nos. 12166, 23524 and 23543
23527	18234	Drip Pan with two wood screws 1/2 in., No. 5, R.H.B.
23535	17950	Wrench
23543	17924	Thread Take-up Lever Link, for 23525
23551	18235	Clamp Lifting Chain Hook Screw Eye, for 228354 and 228355
23554	17949	Belt Shifter Shaft Bracket Spring
23574	18246	Clamp Post
23606	17943	Thread (upper) Cutting Blade Con- necting Rod Spring
23609	17924	Needle Bar Frame Pitman (regulator end), for 23611
23610	17924	Needle Bar Frame Pitman (hinge screw end), for 23611
23611	17924	Needle Bar Frame Pitman (adjustable) complete, Nos. 23609, 23610, two each 190C and 7071
23669	18231	Thread Guide (side of arm) (lower)
23681	17947	Knife Bar Driving Lever Spring
23693	18246	Clamp Spring Bushing
24028	18220	Crank Connecting Rod with 24085 and two 896E
24047	18220	Oscillating Shaft Bushing (front)
24050	18220	Oscillating Shaft Crank Slide Block complete, Nos. 226J, 1035C, 12424 and 19448, for 39658

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No.	Plate	Name
*24081	-----	Arm Shaft Bushing (front), for 249601
*24085	-----	Crank Connecting Rod Cap, for 24028
24106	18234	Bed Frame Cushion (felt), for 249993
26026	17950	Screw Driver (machine, small)
27538	18236	Bobbin Winder Spindle 27849 with 15072, 27850 and 41828, for 249939
27739	17900	Thread Cone (wood)
*27849	-----	Bobbin Winder Spindle, for 27538
*27850	-----	" " " Collar, for 27538
27916	18236	Bobbin Winder Brake (leather), for 249714
27918	18236	Bobbin Winder Pulley, for 249939
27922	18236	" " Thread Eyelet Rod, for 249697
28084	18236	Bobbin Winder Brake Rivet, for 249714
32012	18232	Tension (top cover) Disc
32572	18232	" " " Releasing Disc
39504	17924	Needle Bar Frame Regulator Adjust- ing Screw Washer
39514	18246	Clamp Spring
39532	17945	" Carrier Regulator Stud Sleeve
39534	17947	Knife Holder
39539	17943	Clamp Arm
39541	18246	" " Bracket Screw Washer
39541	17949	" Lifting Arm Connection Roller and Screw Stud Bracket Screw Washer
39541	18255	Sewing Safety Lock Pitman Screw Washer, for 249949
39541	17949	Thread (upper) Cutting Blade Con- necting Rod Latch Lifting Lever Screw Washer
39555	17947	Knife, 1-5/16 inch
39556	17947	" 1-3/8 inch
39557	17947	" 1-7/16 inch
39558	17947	" 1/1/2 inch
39571	18235	Clamp Lifting Chain Guide Pulley, for 236850
39575	18235	Clamp Lifting Chain Hook (large), for 228329 and 228330
39575	17903	Knee Starting Rock Shaft Connection Hook (large), for 228335
39575	18235	Starting Chain Hook (large), for 228349
39576	18235	Clamp Lifting Chain Hook (small), for 228329 and 228330
39576	17903	Knee Starting Rock Shaft Connection Hook (small), for 228335
39576	18235	Starting Chain Hook (small), for 228349
39583	17945	Clamp Carrier Regulator Stud Stop, for 249960
39591	17944	Clamp Carrier Guide (left), for 39720
39601	17924	Needle Bar Connecting Stud with, 1341C

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No.	Plate	Name
39620	18232	Arm Side Cover
39633	18232	Tension (top cover) Releasing Lever
39635	18232	Tension (top cover) Releasing Pin
39636	18232	" " " Thread Eyelet (double)
39645	17944	Clamp Carrier Guide (right)
39646	17944	Thread (lower) Cutting Blade Friction Plate
39652	18231	Thread Take-up Spring, for 249999
39653	18220	Oscillating Rock Shaft, for 39654
39654	18220	Oscillating Rock Shaft complete, Nos. 4784, 23494 and 39653
39655	18220	Oscillating Shaft
39656	18220	" " Bushing (back)
39657	18220	" " Crank, for 39658
39658	18220	Oscillating Shaft Crank complete, Nos. 1636E, 24050, 39657 and two 1253C
39675	18229	Starting Lever Spring Collar with two 191C
39711	18231	Thread Guiding Stud (side of arm)
39712	18232	" Retainer Holder with 462AL, for 39714
39713	18232	Thread Retainer Spring, for 39714
39714	18232	Thread Retainer complete, Nos. 1664E, 12400, 12402, 39712 and 39713
39720	17944	Clamp Carrier Slide with 1345D, 39591 and two 756D
39810	17903	Knee Starting Rock Shaft, for 228339
39857	17924	Needle Bar with 904F
39861	17943	Thread (upper) Cutting Blade Con- necting Rod Latch Hinge Bracket
39862	17943	Thread (upper) Cutting Blade Con- necting Rod Latch Spring
39882	18255	Belt Shifter Stop Washer (rawhide) Nos. 39886 to 39897, for 39898
39886	17904	Knife Grinder Emery Wheel, 4 in. diameter
39887	17904	Knife Grinder Emery Wheel Driving Shaft
39888	17904	Knife Grinder Emery Wheel Driving Shaft Oil Hole Cover
39889	17904	Knife Grinder Frame
39890	17904	" " Knife Holder (ad- justable)
39891	17904	Knife Grinder Knife Holder Indi- cator
39892	17904	Knife Grinder Knife Holder Slide Bracket with 200386C
39893	17904	Knife Grinder Knife Holder Slide Bracket Adjusting Screw Slide Plate
39894	17904	Knife Grinder Knife Holder Slide Bracket Shaft
39895	17904	Knife Grinder Knife Holding Spring

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No.	Plate	Name
39896	17904	Knife Grinder Knife Holding Spring Bracket
39897	17904	Knife Grinder Knife Stop (adjustable)
39898	17904	Knife Grinder complete, Nos. 57C, 176D, 208AL, 219F, 771X, 793D, 9525, 10249, 39886 to 39897, 200165H, 201298C, 201510D, 203094, 204101, 206963, 350068E, two each 200577AL, 204264, 206232, 206969 and three wood screws, 1-1/4 in., No. 12
39912	18234	Splash Guard Hinge, for 249723
39924	17948	Feed Hand Ratchet Wheel with 460AL
39950	18231	Thread Take-up Spring Regulator with 350060C, for 249999
39969	17925	Shuttle Race Back, for 249929
39988	18229	Stop Cam Interlocking Rod Guide Washer (rawhide)
40003	18246	Clamp Arm Bracket Guide (left)
40004	18246	" " " " (right)
40006	17945	" Carrier Block with 40007 and four 404D
40007	17945	Clamp Carrier Block Plate, for 40006
40016	17949	" Lifting Arm Connection Roller and Screw Stud Bracket
40020	18246	Clamp Plate
40025	17948	Feed Driving Gear Position Pin
40025	18220	Intermittent Feed Wheel Driving Bevel Pinion Position Pin
40025	18220	Pulley (tight) Pin
40033	17949	Tension (side of arm) Releaser Arm with 50128E
40034	18231	Tension (side of arm) Releaser Shaft Crank
40035	17944	Thread (lower) Cutting Blade
40036	17944	" " " " Carrier with 40038
40037	17949	Thread (lower) Cutting Blade Carrier Lever
40038	17944	Thread (lower) Cutting Blade Carrier Stud, for 40036
40043	17947	Tension (top cover) Releaser Rod Collar with 209AL
40045	17943	Thread (upper) Cutting Blade Connecting Rod Latch Block Washer (rawhide)
40047	17943	Thread (upper) Cutting Blade Connecting Rod Spring Collar with 646F
40051	17949	Tension (side of arm) Releaser Lever with 641C
40052	17949	Tension (side of arm) Releaser Lever Lock Pin
40053	17949	Tension (side of arm) Releaser Lever Lock Pin Spring
40067	17949	Tension (side of arm) Releaser Lever Shaft Bracket

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No.	Plate	Name
40124	17943	Thread (upper) Cutting Blade Connecting Rod Latch Block with 237X, for 40126
40125	17943	Thread (upper) Cutting Blade Connecting Rod Latch Block Plate (adjustable), for 40126
40126	17943	Thread (upper) Cutting Blade Connecting Rod Latch Block complete, Nos. 217E, 40124 and 40125
40136	17943	Thread (upper) Cutting Blade Connecting Rod Latch
40137	17943	Thread (upper) Cutting Blade Connecting Rod Latch Hinge Bracket Plate
40140	17948	Feed Wheel Shaft
40142	18255	" Driving Gear (intermediate) Bracket Position Lever, for 249913
40144	18255	Stitch Regulating Gear Disengaging Slide, for 249913
40145	18255	Stitch Regulating Gear Disengaging Slide Bracket, for 249913
41828	18236	Bobbin Winder Spindle Collar Pin, for 27538
50128E	17949	Tension (side of arm) Releaser Arm Set Screw, for 40033
50356D	18236	Bobbin Winder Frame Hinge Screw, for 249939
50416C	17947	Knife Bar Disengaging Lever Catch Hinge Screw
50416C	17945	Stop Lever Hinge Screw, for 249913
50416C	18255	Thread (upper) End Cutting Lever Hinge Screw
50416C	18255	Thread (upper) End Cutting Lever Operating Lever Hinge Screw
50581R	18235	Treadle Extension Screw, for 14376
50615D	17947	Knife Bar Stop Retainer Plate Screw
51047E	18255	Belt Shifter Shaft Bracket Extension Pinch Screw, for 249858
58384	18229	Starting Lever Screw Center 564C with 1508R
60913	17900	Spool Weight with 60914
60914	17900	" " Center Pin, for 60913
120346	17950	Oiler (copper plated) with 120347
120347	17950	" Spout, 8-1/2 in., long, for 120346
126910	18235	Belt Idler Pulley Bracket Shaft, for 228328
140219C	17903	Knee Starting Rock Shaft Stop Dog Set Screw, for 2770
150203	17900	Thread Unwinder Spool Rest Cushion (felt), for 225258
		Nos. 150481 to 150485, for 150496
150481	18234	Idler Pulley
150482	18234	" " Shaft
150483	18234	" " " Ball Bearing
150484	18234	" " " " "
		Cover

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No.	Plate	Name
150485	18234	Idler Pulley Shaft Ball Bearing Cover Gasket (cork)
150496	18234	Idler Pulley and Shaft complete, Nos.144D,150481 to 150485 and four 330R,for 249992
150668	17903	Knee Starting Rock Shaft Knee Plate Pad (rubber),for 228339
200068H	17946	Needle Bar Frame Driving Gear Screw
200083D	18229	Stop Cam Spring Cover Screw
200137H	17950	Gauge Chain and Ring Screw,for 249984
200165H	17904	Knife Grinder Knife Holder Indicator Screw,for 39898
200363C	18234	Idler Pulley Bracket Set Screw, for 249991
200383C	17900	Thread Unwinder Spool Rest Rod Set Screw,for 259658
200386C	17904	Knife Grinder Knife Holder Slide Bracket Set Screw,for 39892
200403C	17904	Knife Grinder Emery Wheel Driving Shaft Pulley Set Screw,for 206963
200522C	18229	Stop Cam Gear Stud Set Screw
200574E	18234	Splash Guard Hinge Screw,for 249723
200577AL	17904	Knife Grinder Knife Holder Slide Bracket Adjusting Screw Slide Plate Screw,for 39898
200584D	18220	Pulley (loose) Grease Retaining Screw,for 249890
201007C	18234	Idler Pulley Shaft Set Screw,for 249991
201018C	17900	Thread Unwinder Spool Rest Set Screw,for 225257
201052C	17904	Knife Grinder Knife Holder Slide Bracket Shaft Collar Set Screw, for 206232
201289C	17943	Thread (upper) Cutting Blade Con- necting Rod Latch Hinge Screw
201295E	18255	Clamp Lifting Arm Connection Lock Spring Screw Stud
201298C	17904	Knife Grinder Knife Holder Slide Bracket Adjusting Screw,for 39898
201431C	18255	Thread (upper) End Cutting Lever Link Hinge Screw
201510E	17947	Knife Bar Driving Lever (inter- mediate) Hinge Screw Stud Nut
201510D	17904	Knife Grinder Emery Wheel Driving Shaft Nut,for 39898
201655H	18234	Splash Guard Locking Screw Wing Nut,for 249722
201668E	17948	Feed Wheel Clamping Nut
201696H	17900	Thread Unwinder Thread Guide Lock Nut,for 225258

No.	Plate	Name
201713C	17946	Barring Shaft Adjusting Lock Nut
201715C	17946	Needle Bar Frame Driving Gear (intermediate) Clamping Nut
201721C	17946	Stitch Regulating Gear Guide and Lock Nut, for 249913
201732C	17947	Knife Bar Driving Lever Screw Stud Nut
201891	17946	Intermittent Feed Wheel Driving Roller, for 351872
202005	18229	Starting Lever Spring Washer
202260	18220	Arm Shaft Bushing Oil Packing (wick)
202330	18229	Stop Cam Oil Packing (wick), for 249705
202423	18220	Crank Connecting Rod Hinge Screw Oiling Wick
203094	17904	Knife Grinder Knife Holder In- dicator Position Pin, for 39898
203100	18235	Belt Idler Pulley Shaft Oil Packing (wick), for 228326
204101	17904	Knife Grinder Emery Wheel Driving Shaft Nut Washer, for 39898
204264	17904	Knife Grinder Knife Holding Spring Bracket Position Pin, for 39898
204264	17904	Knife Grinder Knife Holding Spring Position Pin, for 39898
205634	17947	Knife Bar Driving Lever (inter- mediate) Hinge Screw Stud Washer
206232	17904	Knife Grinder Knife Holder Slide Bracket Shaft Collar with 201052C, for 39898
206482	17948	Barring Plate Screw Washer
206963	17904	Knife Grinder Emery Wheel Driving Shaft Pulley with two 200403C, for 39898
206969	17904	Knife Grinder Emery Wheel Washer (paper), for 39898
222598	17924	Thread Take-up Lever Link Hinge Pin Oil Packing (wick), for 249915
222616	18229	Starting Lever Spring
225257	17900	Thread Unwinder Spool Rest (for two spools) with 201018C, for 225258
225258	17900	Thread Unwinder (for two spools) complete, Nos. 201696H, 225257, 225324, 225326, 225388, 259658, two each 150203, 225391 and three wood screws 7/8 in., No. 12
225322	17900	Thread Unwinder Thread Guide Rod Washer, for 225324
225324	17900	Thread Unwinder Thread Guide Rod with 208AL and 225322, for 225258
225326	17900	Thread Unwinder Thread Guide Position Cup, for 225258
225377	17900	Spool Wire, for small spools

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No.	Plate	Name
225388	17900	Thread Unwinder Spool Rest Rod, for 225258
225390	17900	Thread Cone Holder
225391	17900	" Unwinder Thread Guide, for 225258
* 225483	-----	Screw Driver Handle, for 250522
228320	18235	Bed Frame Cushion (felt), for 228354 and 228355
228321	18235	Belt Idler Belt Guide with 361C, for 228328
228323	18235	Belt Idler Pulley Bracket with three 355C, for 228328
228324	18235	Belt Idler Pulley Bracket Shaft Hanger with two 355C and three wood screws 1 in., No. 12, for 228328
228326	18235	Belt Idler Pulley Shaft with 858AL and 203100, for 228328
228327	18235	Belt Idler Pulley Washer (rawhide), for 228328
228328	18235	Belt Idler complete, Nos. 126910, 228324, two each 228321, 228323, 228326, 228423, four 228327 and Form A1127, for 228354 and 228355 Nos. 228329 to 228331, for 228355
228329	17903	Clamp Lifting Chain, 34 in. long, with 39575 and 39576 (for left hand machine)
228330	18235	Clamp Lifting Chain, 46 in. long, with 39575 and 39576, (for right hand machine), also for 228354
228331	17903	Front Plank Extension with two wood screws, 2-1/2 in., No. 14
228332	17903	Knee Starting Rock Shaft Con- necting Rod, for 228339
228333	17903	Knee Starting Rock Shaft Con- nection Cushion Spring, for 228335
228333	18235	Starting Chain Cushion Spring, for 228349
228334	17903	Knee Starting Rock Shaft Con- nection Spring, for 228335
228335	17903	Knee Starting Rock Shaft Con- nection complete, Nos. 39575, 39576, 228333 and 228334, for 228339
228337	17903	Knee Starting Rock Shaft Position Spring, for 228339
228338	17903	Knee Starting Rock Shaft Position Spring Adjusting Collar with 454C, for 228339
228339	17903	Knee Starting Rock Shaft complete, Nos. 1507R, 2770, 6336, 6337, 39810, 150668, 228332, 228335, 228337, 228338 and two 21327, for 228355
228347	18235	Starting Chain (lower) 10-1/2 in. long, for 228349

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No.	Plate	Name
228348	18235	Starting Chain (upper) 22 in. long, for 228349
228349	18235	Starting Chain complete, Nos. 228333, 228347, 228348, two each 39575 and 39576 for 228354
228354	18235	Driving Equipment less shaft pulley complete, Nos. 228328, 228330, 228349, 234344, 250408, two each 14376, 23551, four each 228320 and 236850
228355	17903	Driving Equipment less shaft pulley, for machines set in pairs, complete, Nos. 228329 to 228331, 250408, two each 14376, 23551, 228328, 228339, 236850, eight 228320 and two blue prints
228423	18235	Belt Idler Pulley, for 228328
230743	17948	Feed Driving Gear (intermediate) Bracket Position Lever Clamping Screw Washer
232065	18255	Clamp Lifting Arm Connection Lock Spring
232105	17943	Thread (upper) Cutting Blade Shaft Crank Pin, for 249988
232131	17948	Feed Driving Gear (intermediate) Swing Bracket Screw Washer
232382	18255	Feed Hand Ratchet Lever Pawl Spring Pin, for 249907
232719	17948	Feed Driving Gear (intermediate) Position Pin
232982	18235	Machine Rest Cushion (leather), for 250408
234344	18235	Front Plank Extension (front) with two wood screws 2-1/4 in., No. 12 and three wood screws 1-3/4 in., No. 12, for 228354
235356	17946	Needle Bar Frame Driving Gear (intermediate) Pin, for 249671
236849	18235	Clamp Lifting Chain Guide Pulley Bracket for 236850
236850	18235	Clamp Lifting Chain Guide Pulley Bracket complete, Nos. 1064D, 39571, 236849 and two wood screws 1-1/4 in., No. 12, R.H.B., for 228354 and 228355
238089	17947	Knife Bar Disengaging Lever Catch Bracket Position Pin, for 249658
241206	18220	Arm Oil Cup
249534	17949	Thread (lower) Cutting Blade Car- rier Lever Spring
249544	17947	Knife Bar Stop
249545	17947	" " " Retainer Plate
249546	17925	Shuttle Bobbin Case Position Plate, for 249929
249588	17943	Clamp Lifting Arm

NUMERICAL LIST OF PARTS

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No.	Plate	Name
*249601	-----	Arm with 24081
249602	18220	" Shaft
249604	18232	" Top Cover (left)
249605	18232	" Top Cover (right)
249606	17947	Barring Lever
249607	17947	" " Spring
249610	17947	" Point
249611	17946	" Shaft with 452C
249612	18232	" " Guard
249613	17946	" Slide
249614	17946	" " Operating Plate (stationary)
249615	17946	Barring Slide Operating Rod
249616	17947	" " " "
		Stud
249619	17946	Barring Slide Stop
*249620	-----	Bed
249622	18220	Arm Shaft Flanged Bushing (back)
249625	17945	Clamp Carrier Slide Lever with 1960
249631	18219	Face Plate
249640	17945	Feed Wheel Tripping Lever
249641	17945	" " " Point, for 249973
*249642	17946	Intermittent Feed Wheel with two 350249E, for 249946
*249644	17946	Intermittent Feed Wheel Driving Bevel Gear Bracket, for 249944
249645	18220	Intermittent Feed Wheel Driving Bevel Pinion with two 453AL
*249646	17946	Intermittent Feed Wheel Shaft, for 249946
249656	17947	Knife Bar Disengaging Lever with 1242E
249657	17947	Knife Bar Disengaging Lever Catch with 1963
249658	17947	Knife Bar Disengaging Lever Catch Bracket with 1242E and 238089
249659	17947	Knife Bar Disengaging Lever Catch Spring
249660	17947	Knife Bar Disengaging Lever Spring
249661	17947	" " Driving Lever
249662	17947	" " " " (inter- mediate)
249666	17924	Needle Bar Frame Connection
249667	17946	" " " Driving Gear
249668	17924	" " " Regulator Hinge Stud
249669	17946	Needle Bar Frame Driving Gear (intermediate) Bracket with 1149AL
249670	17946	Needle Bar Frame Driving Gear (intermediate) Stud

NUMERICAL LIST OF PARTS

No.	Plate	Name
249671	17946	Needle Bar Frame Driving Gear (intermediate) (large) with 235356
249672	17946	Needle Bar Frame Driving Gear (intermediate) (small)
249673	17924	Needle Bar Frame Regulator
*249674	17946	" Vibrating Gear with two 350249E, for 249946
249675	17946	Stitch Regulating Gear, 18 teeth
249677	17946	" " " 20 teeth
249679	17946	" " " 24 teeth
249682	17946	" " " 30 teeth
249685	18232	Tension (top cover) Releaser
249686	18232	" " " "
		Holder with 201F
249687	17947	Tension (top cover) Releaser Rod
249688	18232	" " " Releasing
		Lever Connection
249691	17949	Thread (upper) Cutting Blade Connecting Rod Latch Lifting Arm
249692	18231	Thread (upper) Guide
249693	18236	Bobbin Winder Thread Leader, for 249697
249696	18236	Bobbin Winder Tension Bracket with 452C, for 249697
249697	18236	Bobbin Winder Tension Bracket complete, Nos. 1620J, 5589, 10145, 27922, 249693 and 249696
249702	18220	Pulley (tight) with 454C
249703	18229	Starting Lever
249704	18229	" " Bracket
249705	18229	Stop Cam with two 202330
249706	18229	" " Gear
249707	18229	" " " Guard
249708	18229	" " " Stud
249709	18229	" " Interlocking Rod Guide with 1070C, for 249950
249713	18229	Stop Cam Spring Stop Screw Block with 457AL
		Nos. 249714 to 249716, for 249939
249714	18236	Bobbin Winder Base with 27916 and two 28084
249715	18236	Bobbin Winder Frame
249716	18236	" " " Spring
249722	18234	Splash Guard with 201655H, for 249723
249723	18234	Bed Frame and Splash Guard comp- lete, Nos. 249722, 249993, two 39912 and eight 200574E
249725	17946	Stitch Regulating Gear, 36 teeth
249727	17946	" " " 40 teeth
249737	17947	Knife Bar Spring
249739	17946	Stitch Regulating Gear Pin
249740	17946	Barring Slide Operating Plate (adjustable)

NUMERICAL LIST OF PARTS

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No.	Plate	Name
249741	18229	Stop Cam Interlocking Rod
249742	18229	" " Spring
249744	17946	Stitch Regulating Gear, 45 teeth
249746	17950	Screw Driver, for Needle Bar Connecting Stud Set Screw
249759	17949	Clamp Lifting Arm Connection (lower section), for 249866
249760	17949	Clamp Lifting Arm Connection Lock Trip Lever with 690D
249779	17943	Thread (upper) End Cutting Block with 175E (adjustable)
249782	17948	Thread (upper) End Cutting Lever Operating Cam (adjustable) with 249784
249783	17948	Thread (upper) End Cutting Lever Operating Cam Position Collar with 450C and 453AL
249784	17948	Thread (upper) End Cutting Lever Operating Cam Position Pin, for 249782
249785	17948	Thread (upper) End Cutting Lever Operating Cam Spring
249786	18255	Thread (upper) End Cutting Lever Operating Lever
249787	18255	Thread (upper) End Cutting Lever Spring
249789	17950	Gauge Chain and Ring, for 249984
249800	17947	Tension (top cover) Releaser Rod Spring
249820	17950	Wrench
249826	17943	Thread (upper) Cutting Blade Connecting Rod
249827	17943	Thread (upper) Cutting Blade Shaft, for 249988
249828	17943	Thread (upper) Cutting Blade Shaft Crank with 906C, for 249988
249831	17949	Thread (lower) Cutting Lever
249843	17949	Tension (side of arm) Releaser Lever Spring
249844	17948	Feed Driving Gear (intermediate) Pinion Shaft Eccentric Bushing Position Plate
249845	17944	Thread (lower) Pull-off Finger
249846	17948	Feed Driving Gear with two 448AL
249849	17948	" " " (intermediate) Pinion Shaft Eccentric Bushing
249853	18255	Belt Shifter with 350287C
249854	18255	" " Operating Collar with 350329C
249855	18229	Belt Shifter Operating Rod
249856	18255	" " Shaft
249857	18255	" " " Bracket
249858	18255	" " " " Extension with 51047E

NUMERICAL LIST OF PARTS

No.	Plate	Name
249860	18255	Belt Shifter Shaft Bracket Stop
249861	18255	" " " Guide Collar with 237X
249862	18255	Belt Shifter Shaft Spring
249863	17948	" " Trip Point, for 249869
249864	18255	" " Stud
249865	17949	Clamp Lifting Arm Connection (upper section), for 249866
249866	17949	Clamp Lifting Arm Connection complete, Nos. 704C, 23390, 249759 and 249865
249867	18255	Clamp Lifting Arm Connection Lock
249868	17945	Feed Wheel Tripping Lever Point
249869	17948	Knife Bar Disengaging Lever Catch Tripping Point Collar with 175E, 756E, 23466, 249863 and two 448AL
249871	17949	Thread (lower) Cutting Lever Extension
249878	17949	Thread (upper) Cutting Blade Connecting Rod Latch Lifting Arm Stud
249880	17949	Tension (side of arm) Releaser Lever Shaft
249882	18255	Thread (upper) End Cutting Lever Link
249883	18219	Bed Oil Guard Oil Tube (brass), for 249894
		Nos. 249890 to 249892, for 249893
*249890	-----	Pulley (loose) with 200584D
249891	18220	" " Ball Bearing
249892	18220	" " Bushing
249893	18220	Pulley (loose, ball bearing) complete, Nos. 249890 to 249892
249894	18219	Bed Oil Guard with 249883
249895	18219	Clamp Carrier Regulator Slide Nos. 249905 to 249907, for 249914
249905	18255	Feed Hand Ratchet Lever
249906	18255	" " " " Extension Handle
249907	18255	Feed Hand Ratchet Lever Pawl with 232382
249912	17946	Stitch Regulating Gear Spring, for 249913
249913	-----	Feed Hand Ratchet Device complete, Nos. 95C, 158E, 646F, 40142, 40144, 40145, 50416C, 201721C, 249912, 249914, 249922, 249923, 250444, 350329C, 350337C, and two 99C
249914	18255	Feed Hand Ratchet Lever complete, Nos. 90D, 160H, 1449H, 249905 to 249907 and 250058, for 249913
249915	17924	Thread Take-up Lever Link Hinge Pin with 222598

NUMERICAL LIST OF PARTS

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No.	Plate	Name
249916	17949	Thread (lower) Cutting Lever Extension Spring
249918	17925	Shuttle 1-11/16 in. diameter, Nos. 23500, 23503 and 249921
249919	17925	Shuttle Bobbin Case Hinge Nos. 2974, 15140 and 249920, for 249921
249920	17925	Shuttle Bobbin Case Latch Lever, for 249919
249921	17925	Shuttle Bobbin Case complete, Nos. 591F, 592E, 2523, 2975, 15098, 23501 and 249919, for 249918
249922	17945	Stop Lever, for 249913
249923	18255	Stitch Regulating Gear Disengaging Lever, for 249913
249924	17925	Shuttle Race, for 249929
249926	17925	" " Plate, for 249929
249927	17925	" " Position Pin, for 249929
249928	17925	Shuttle Race Oil Packing (felt), for 249929
249929	17925	Shuttle Race complete, Nos. 907E, 2533, 7326, 39969, 249546, 249924, 249926, two each 399D, 662D, 2532, 249927, 249928 and three 203E
249930	17949	Thread (upper) Cutting Blade Connecting Rod Latch Lifting Lever
249931	18220	Oscillating Shaft Bushing (front) Oil Tube (brass)
249932	18220	Oscillating Shaft Bushing (front) Oil Tube Support Plate
249933	18220	Crank Connecting Rod Hinge Screw Oil Tube (brass)
249934	18232	Intermittent Feed Wheel Driving Roller Oiling Felt
249935	18232	Intermittent Feed Wheel Driving Roller Oiling Felt Holder
*249936	17946	Intermittent Feed Wheel Driving Bevel Gear with two 351872, for 249944
249937	17946	Intermittent Feed Wheel Driving Roller Stud, for 351872
249938	18236	Bobbin Winder Stop Latch, for 249939
249939	18236	Bobbin Winder complete, Nos. 35D, 203E, 1620J, 7071, 10249, 27538, 27918, 50356D, 249714 to 249716 and 249938
249943	18229	Stop Cam Spring Cover
249944	17946	Intermittent Feed Wheel Driving Bevel Gear Bracket 249644 with 249936 and 350230C
249945	17950	Wrench

NUMERICAL LIST OF PARTS

No.	Plate	Name
249946	17946	Intermittent Feed Wheel Shaft 249646 with 249642, 249674 and two 12546
249947	18255	Sewing Safety Lock Pitman (front section), for 249949
249948	18255	Sewing Safety Lock Pitman (rear section), for 249949
249949	18255	Sewing Safety Lock Pitman com- plete, Nos. 249947, 249948, two each 914F and 39541
249950	-----	Stop Cam Interlocking Rod Guide 249709 with 1959
249951	17946	Stitch Regulating Gear, 27 teeth
249952	17946	" " " 54 teeth
249953	17946	" " " 60 teeth
249954	17948	Barring Plate
249955	18246	Clamp Arm Bracket with 196F
249956	18246	" " Hinge Block
249957	17944	" Carrier
249958	18246	" " Guard
249959	18246	" " Plate
249960	17945	" " Regulator with 240D, 1960 and 39583
249963	18255	Clamp Lifting Arm Connection Lock Stop Plate
249964	18246	Clamp Plate Support
249965	17948	Feed Driving Gear (intermediate) with two 457E
249966	17948	Feed Driving Gear (intermediate) (large), for stud
249967	17948	Feed Driving Gear (intermediate) (small), for stud
249968	17948	Feed Driving Gear (intermediate) for swing bracket
249969	17948	Feed Driving Gear (intermediate) Bracket
249970	17948	Feed Driving Gear (intermediate) Pinion Shaft
249971	17948	Feed Driving Gear (intermediate) Stud
249972	17948	Feed Driving Gear (intermediate) Swing Bracket
249973	17945	Feed Wheel with 249641 and two 220D (240 stitches, 6 bar)
249975	17948	Stitch Regulating Gear Guard
249976	17943	Thread (upper) Clamping Blade, for 249988
249977	17943	Thread (upper) Cutting Blade for 249988
249978	17943	Thread (upper) Cutting Blade Con- necting Rod Spring Bracket
249979	17949	Thread (upper) Cutting Lock (lower section), for 249981
249980	17949	Thread (upper) Cutting Lock (upper section), for 249981

NUMERICAL LIST OF PARTS

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No.	Plate	Name
249981	17949	Thread (upper) Cutting Lock complete, Nos. 249979, 249980 and two 203E
249982	18255	Thread (upper) End Cutting Lever
249983	18255	" " " " "
		Bracket
249984	17950	Gauge, for setting length of buttonhole, with 200173H and 249789
249985	17944	Needle Plate
249986	17943	Clamp Check with 249987 two each 237X and 1348E, for 3/4 to 1-1/2 in. buttonholes, for 249988
249987	17943	Clamp Check Section and Cutting Plate, for 249986
249988	17943	Clamp Check complete, for 3/4 to 1-1/2 in. buttonholes, Nos. 219F, 232105, 249827, 249828, 249976, 249977 and 249986
249989	17949	Thread (upper) Cutting Blade Connecting Rod Latch Lifting Arm Spring
249990	17949	Thread (upper) Cutting Blade Connecting Rod Latch Lifting Lever Adjusting Plate
249991	18234	Idler Pulley Bracket with 200363C, 201007C and 350453C, for 249992
249992	18234	Idler Pulley Bracket complete, Nos. 150496 and 249991
249993	18234	Bed Frame with two each 16555, 19398, four each 84E, 24106, six 14010 and four wood screws 1-1/4 in., No. 12, for 249723
249995	17948	Feed Driving Gear (intermediate) Pinion Shaft Collar with 350462E
249998	17947	Starting Lever Safety
249999	18231	Tension (side of arm) complete, Nos. 1043C, 1560C, 8238, 39652, 39950 and two 2102
250058	18255	Feed Hand Ratchet Lever Pawl Spring, for 249914
250397	17946	Needle Bar Frame Driving Gear (intermediate) Bracket Position Pin
250408	18235	Machine Rest (high) with 232982 and two wood screws 1 in., No. 12, for 228354 and 228355
250444	17945	Feed Wheel Tripping Lever Screw Stud Washer, for 249913
250451	18220	Oscillating Shaft Bushing (front) Oil Tube Plate
250491	17949	Thread (upper) Cutting Blade Connecting Rod Latch Lifting Lever Adjusting Plate Screw Washer
*250521	-----	Screw Driver Blade, for 250522

NUMERICAL LIST OF PARTS

No.	Plate	Name
250522	17950	Screw Driver (for needle set screw) complete, Nos. 225483 and 250521
255513	17950	Tweezers
255540	17950	Wrench
255541	17950	"
259658	17900	Thread Unwinder Spool Stand with 200383C, for 225258
262014	18255	Sewing Safety Lock
350060C	18231	Tension (side of arm) Screw Stud Set Screw, for 39950
350068E	17904	Knife Grinder Emery Wheel Driving Shaft Oil Hole Cover Screw, for 39898
350076C	17945	Clamp Carrier Regulator Stud (to regulate length of buttonhole)
350229E	17948	Barring Plate Screw
350230C	17946	Intermittent Feed Wheel Driving Bevel Gear Cap Screw, for 249944
350235D	18255	Sewing Safety Lock Pitman Hinge Screw (back)
350237C	17945	Feed Wheel Tripping Lever Hinge Screw
350243C	17947	Knife Bar Driving Lever (inter- mediate) Hinge Screw Stud
350246C	17949	Thread (lower) Cutting Lever Ex- tension Hinge Screw
350249E	17946	Intermittent Feed Wheel Position Screw, for 249642
350249E	17946	Needle Vibrating Gear Position Screw, for 249674
350251C	17924	Needle Bar Frame Connection Hinge Screw
350253C	17946	Barring Slide Operating Plate Adjusting Screw
350254F	17924	Needle Bar Frame Connection Cap Screw
350265C	17943	Thread (upper) Cutting Blade Con- necting Rod Hinge Screw
350281C	17947	Knife Bar Driving Lever Hinge Screw
350287C	18229	Belt Shifter Operating Rod Set Screw
350287C	18255	Belt Shifter Set Screw, for 249853
350287C	17949	Thread (upper) Cutting Blade Con- necting Rod Latch Lifting Lever Screw
350288C	18255	Belt Shifter Shaft Bracket Hinge Screw
350310D	17948	Feed Driving Gear (intermediate) Swing Bracket Screw
350329C	18255	Belt Shifter Operating Collar Set Screw, for 249854 and 249913
350337C	18255	Stitch Regulating Gear Disengaging Lever Hinge Screw, for 249913
350338E	17949	Belt Shifter Shaft Bracket Spring Screw Stud (lower)

NUMERICAL LIST OF PARTS

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No.	Plate	Name
350339E	18255	Belt Shifter Shaft Bracket Spring Screw Stud (upper)
350453C	18234	Idler Pulley Bracket Position Screw, for 249991
350462E	17948	Feed Driving Gear (intermediate) Pinion Shaft Collar Set Screw, for 249995
350476C	17947	Barring Lever Hinge Screw
350500C	17948	Feed Driving Gear (intermediate) Bracket Position Lever Clamping Screw
351872	17946	Intermittent Feed Wheel Driving Roller 201891 with 229D, 23389 and 249937, for 249936

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in "SINGER" Machines.**

**These Needles and their Containers
are marked with the
Company's Trade Mark "SIMANCO"**

1

**Needles in Containers marked
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1

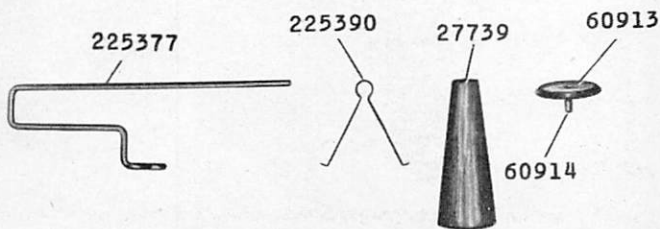
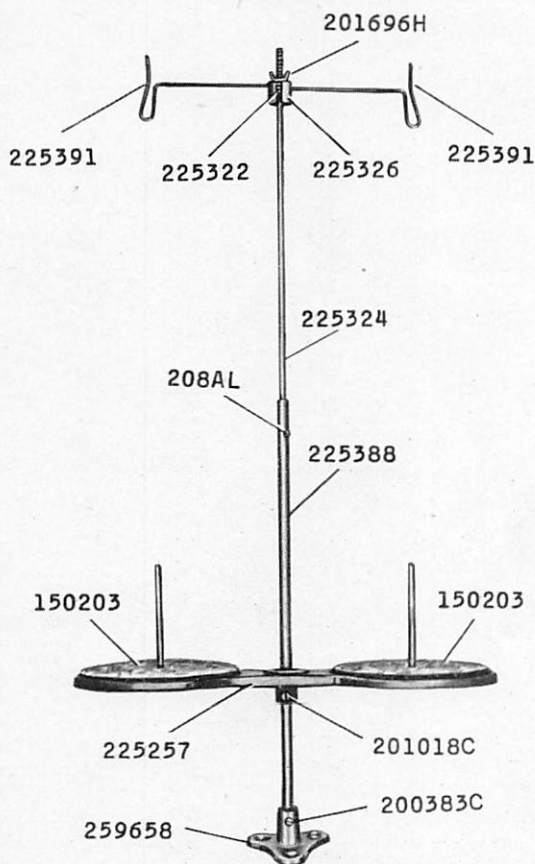
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2

ILLUSTRATIONS
OF
PARTS

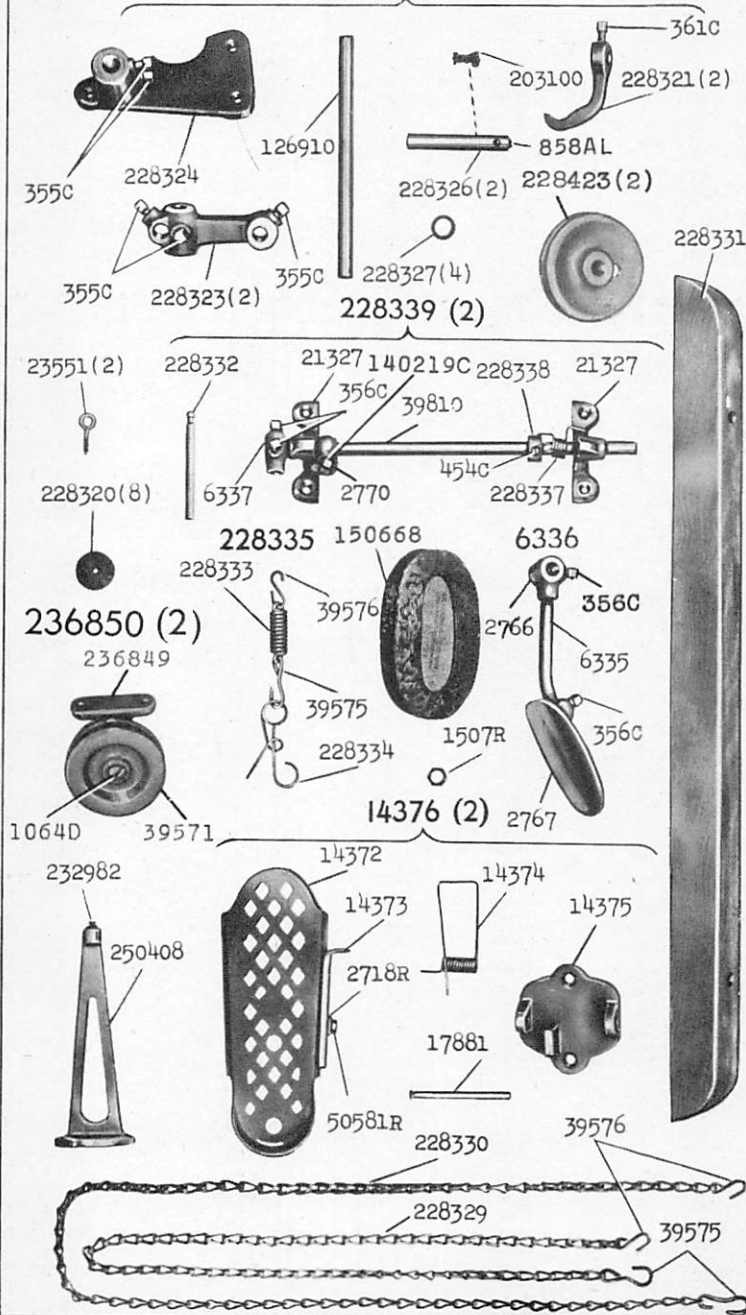
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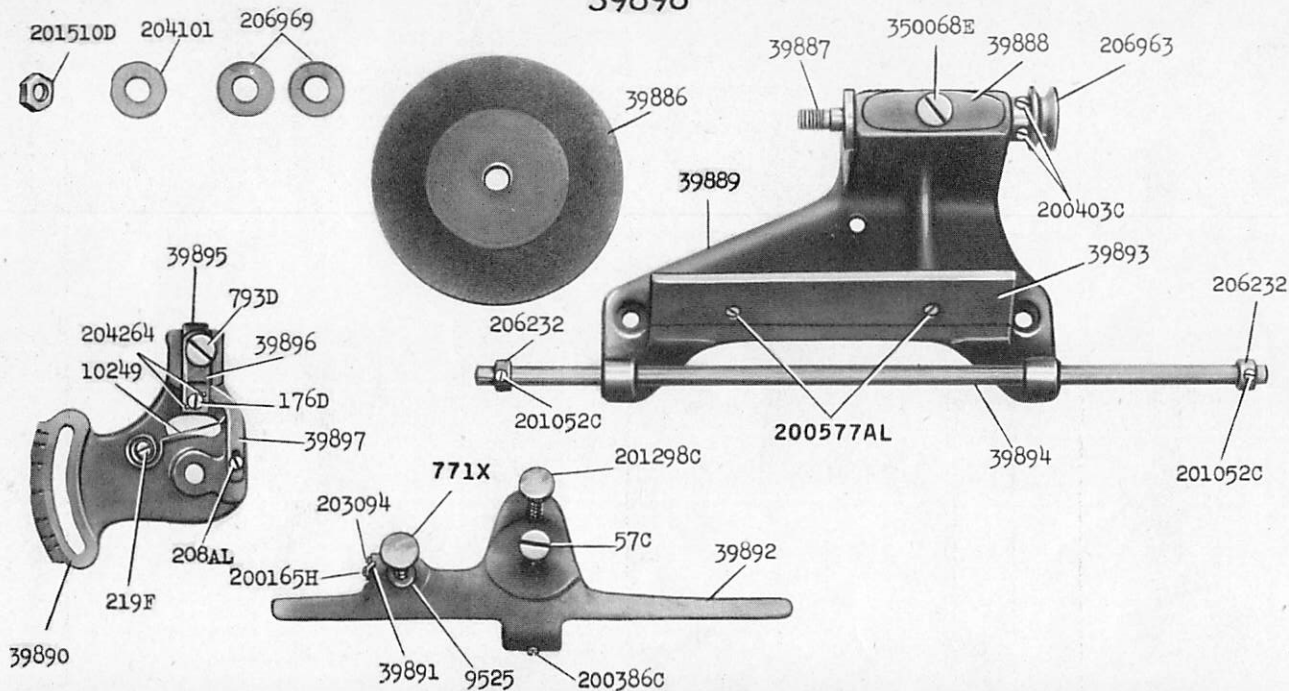


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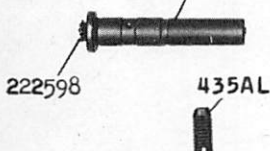
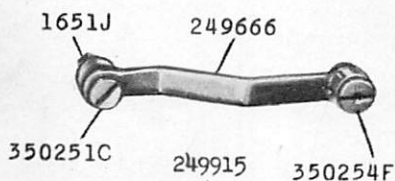
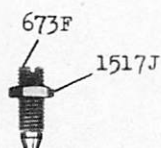
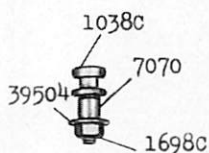
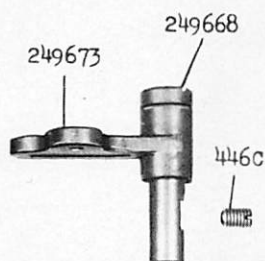
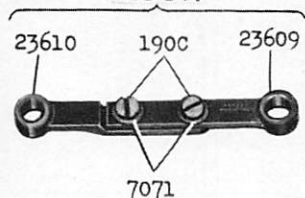
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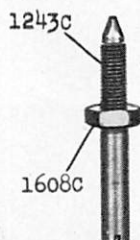
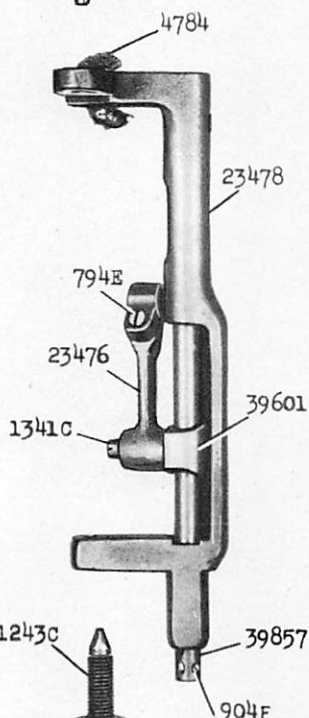
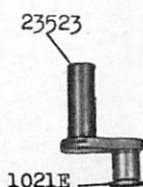
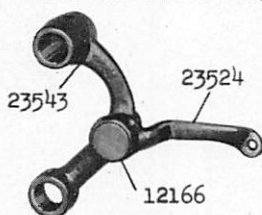
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17924 - 1/2

23611

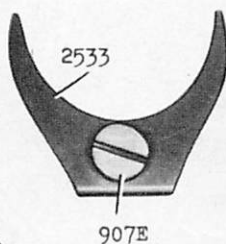
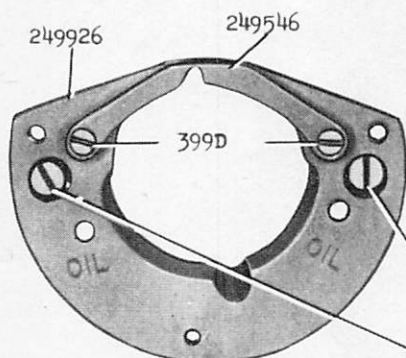
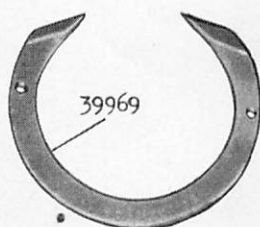
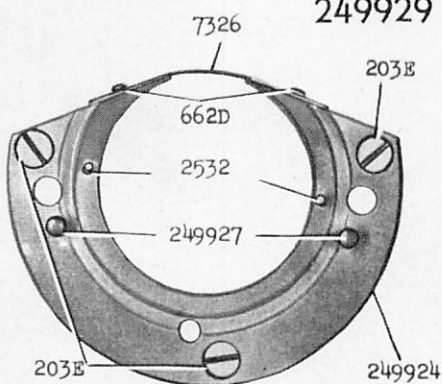


23525



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249929



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249918

23503



23500



249921

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249919

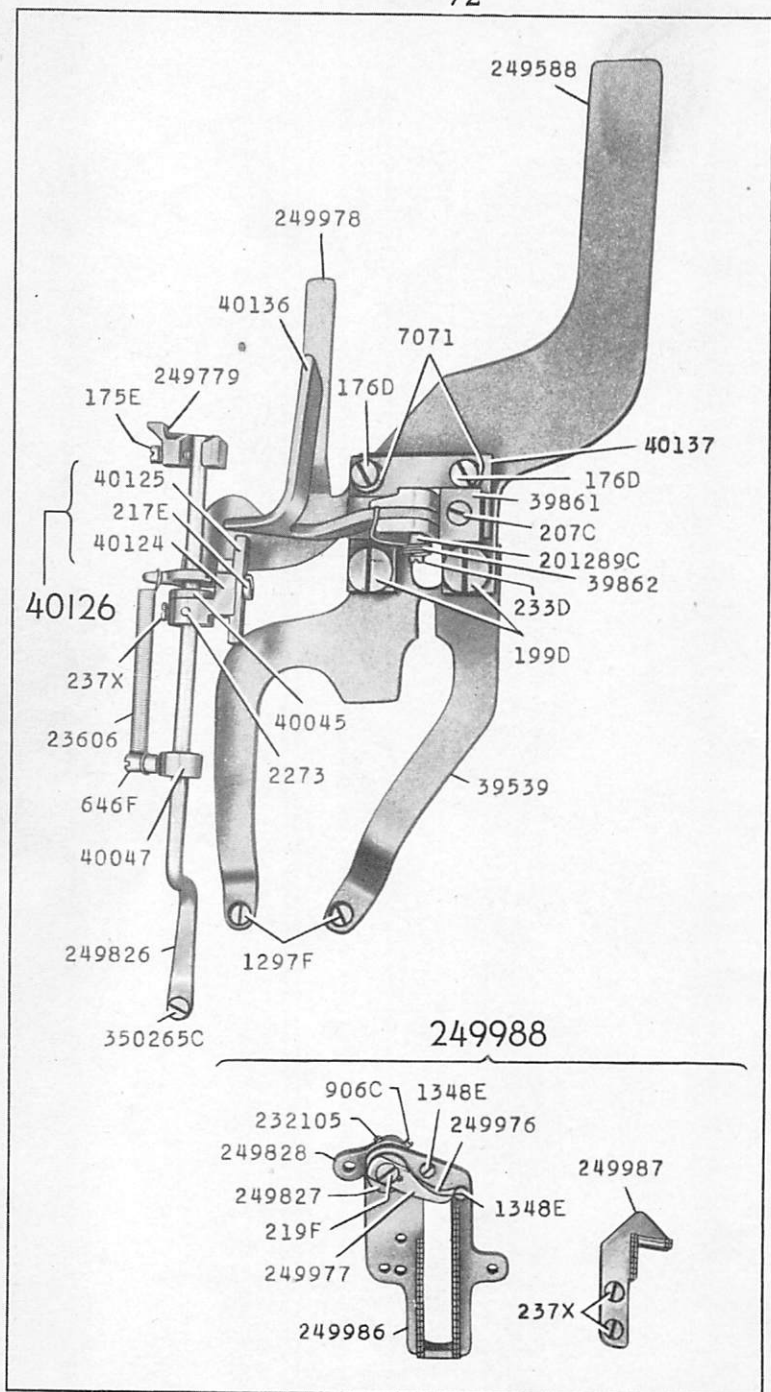
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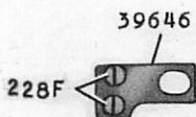
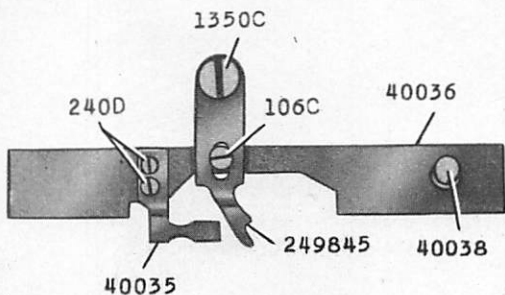
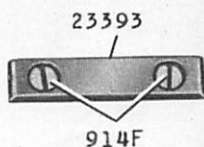
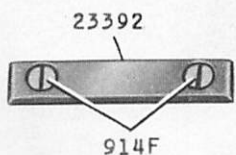
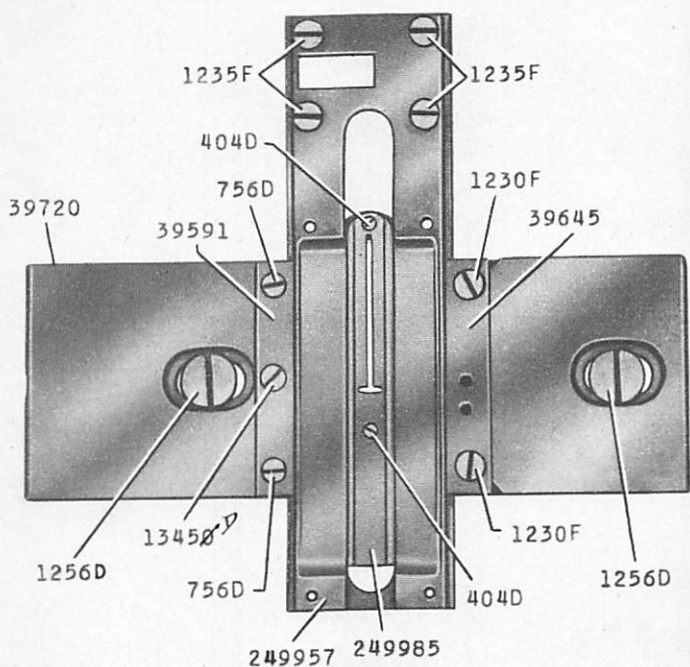
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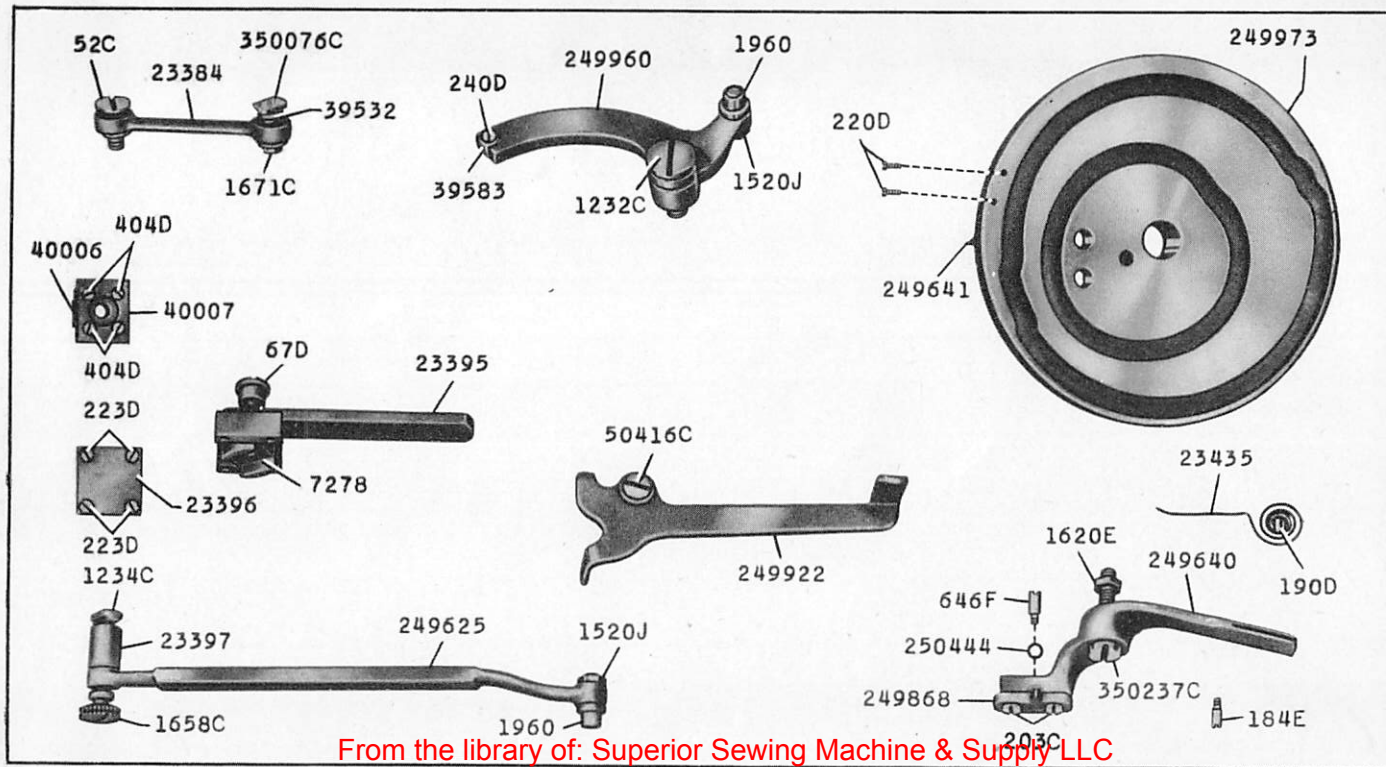
249920

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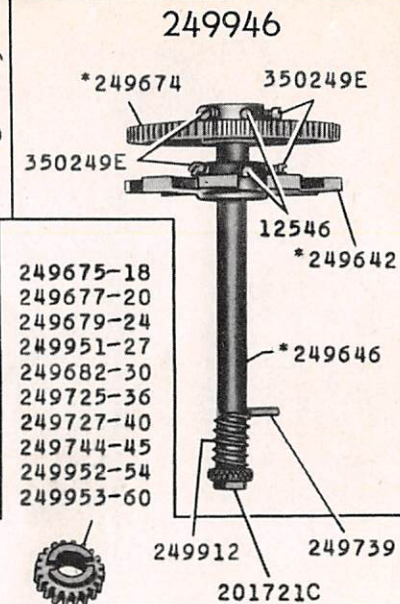
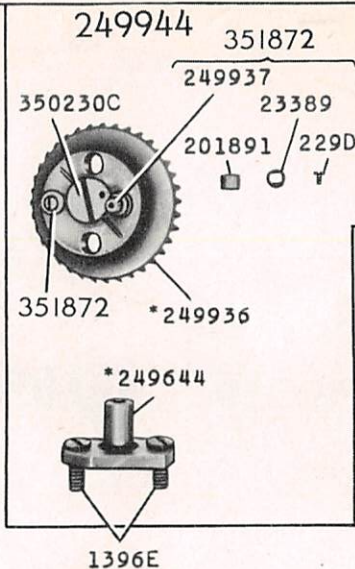
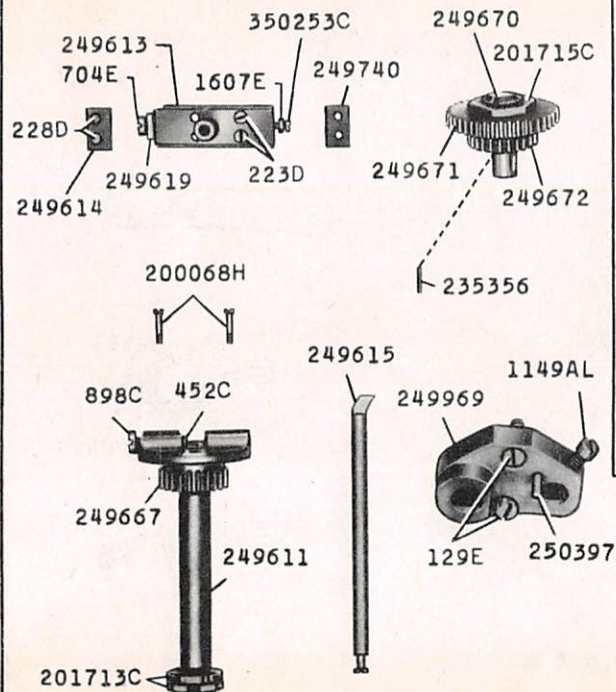


17944 - 1/2

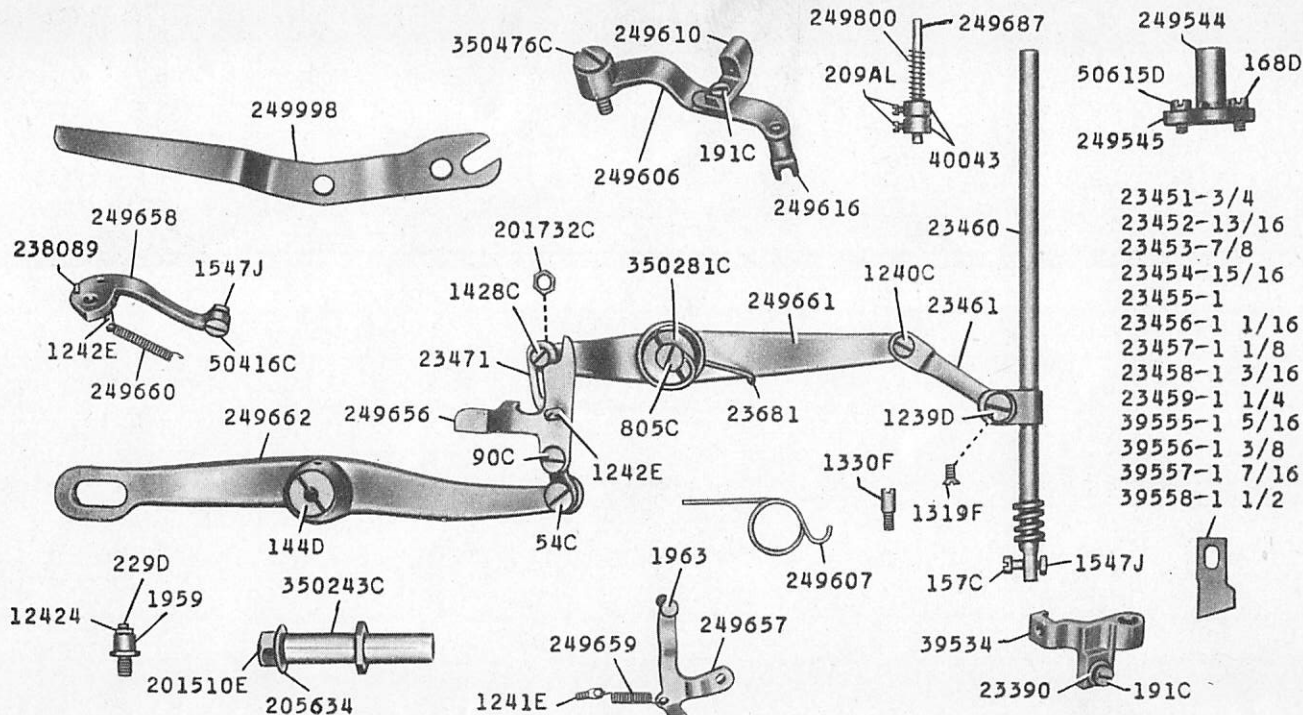




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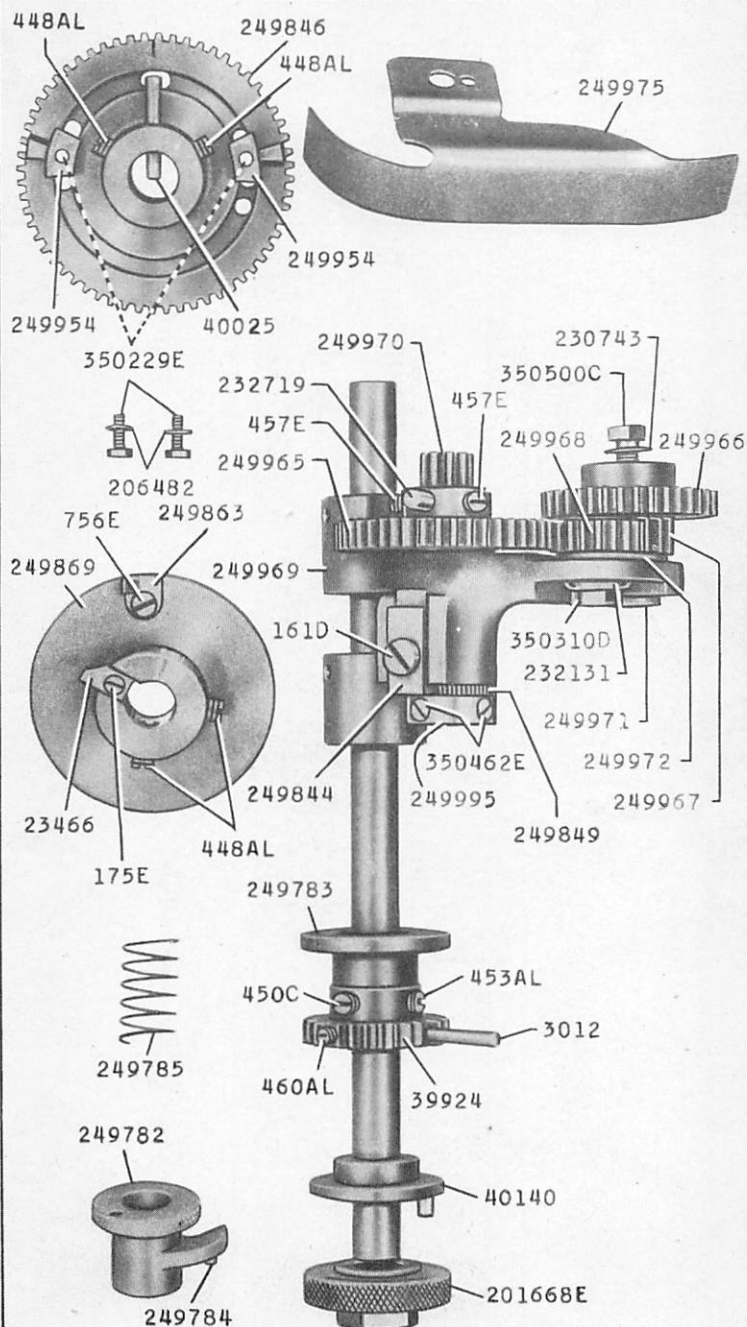
17946 - 3/8

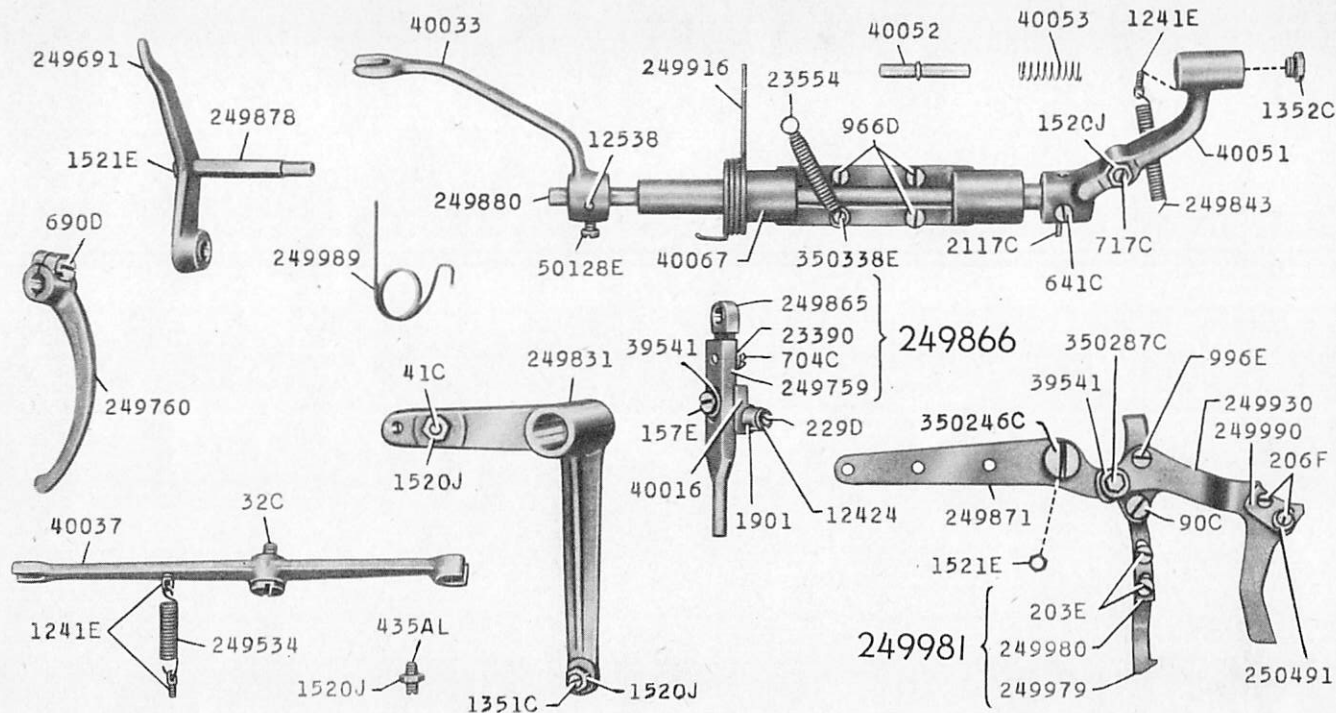


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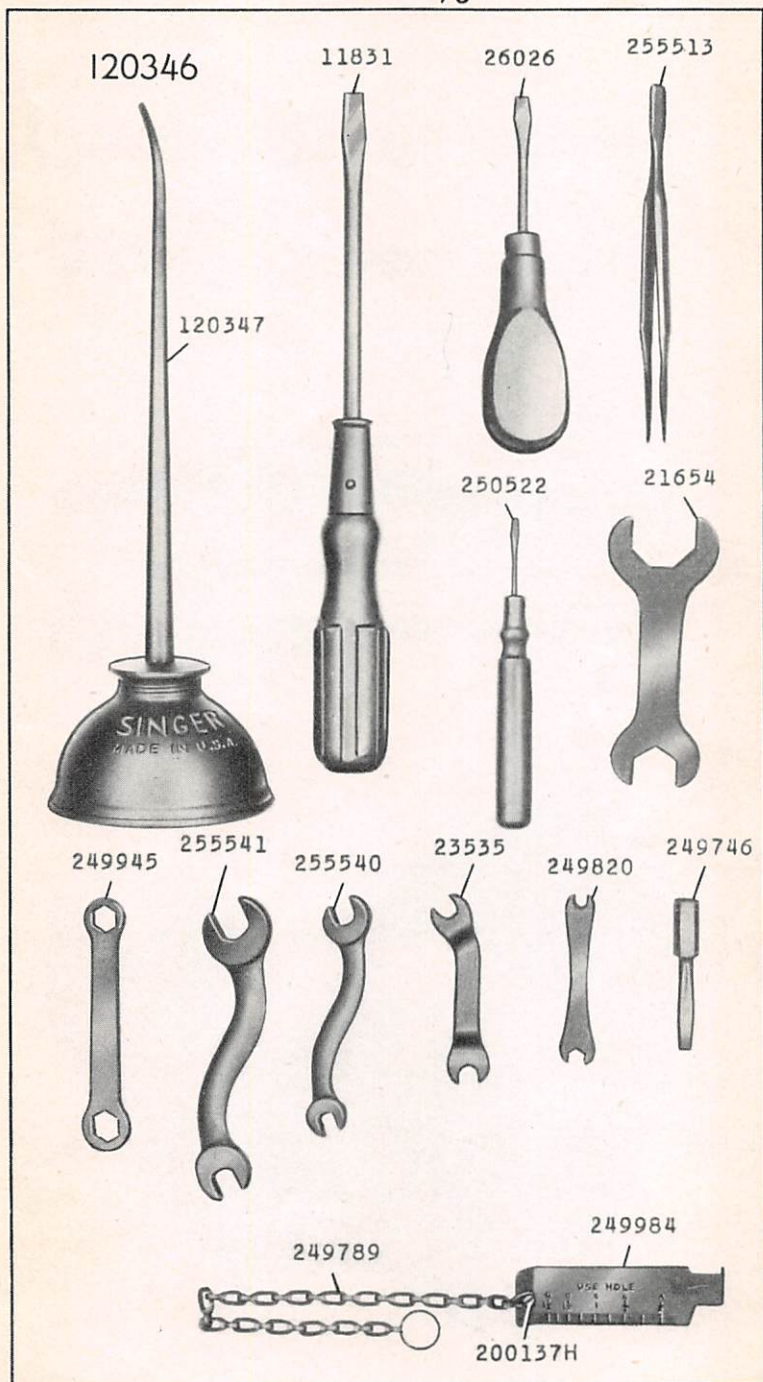
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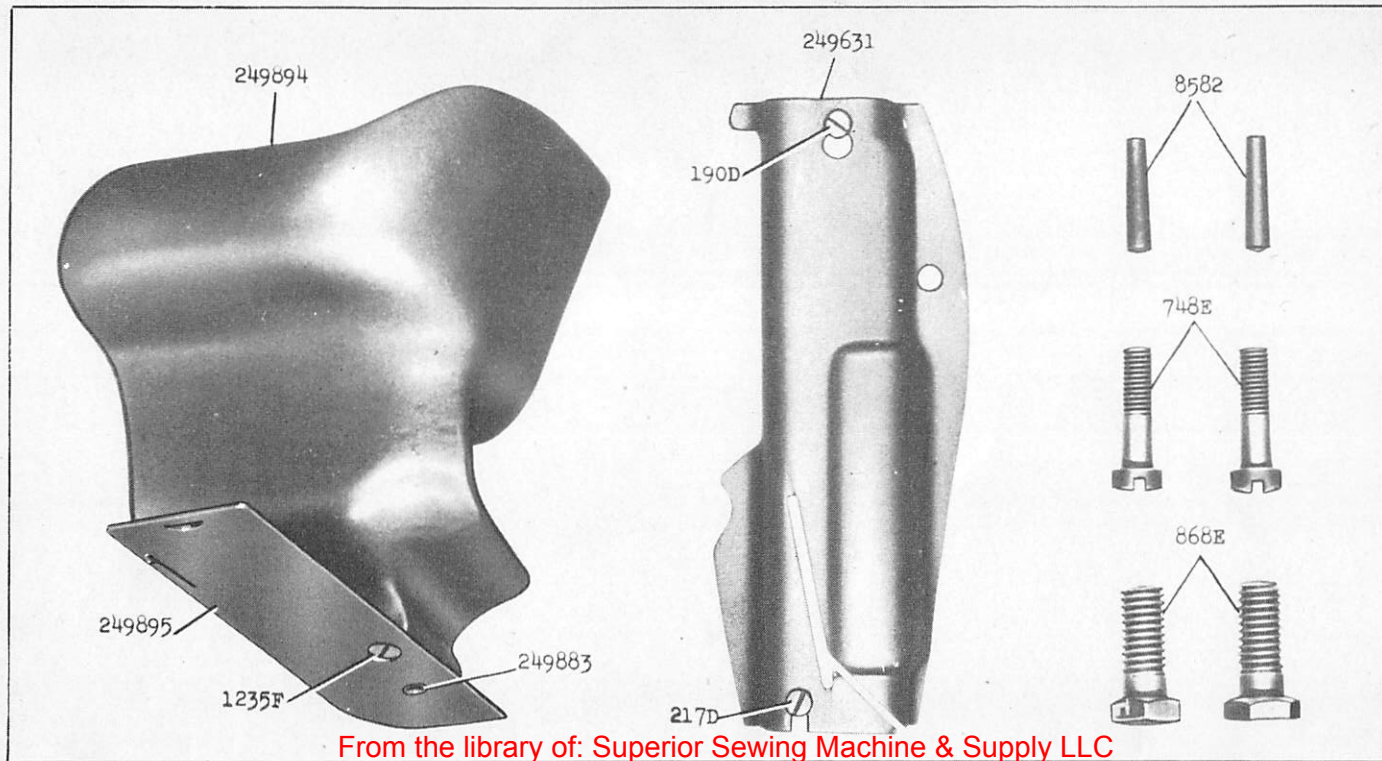




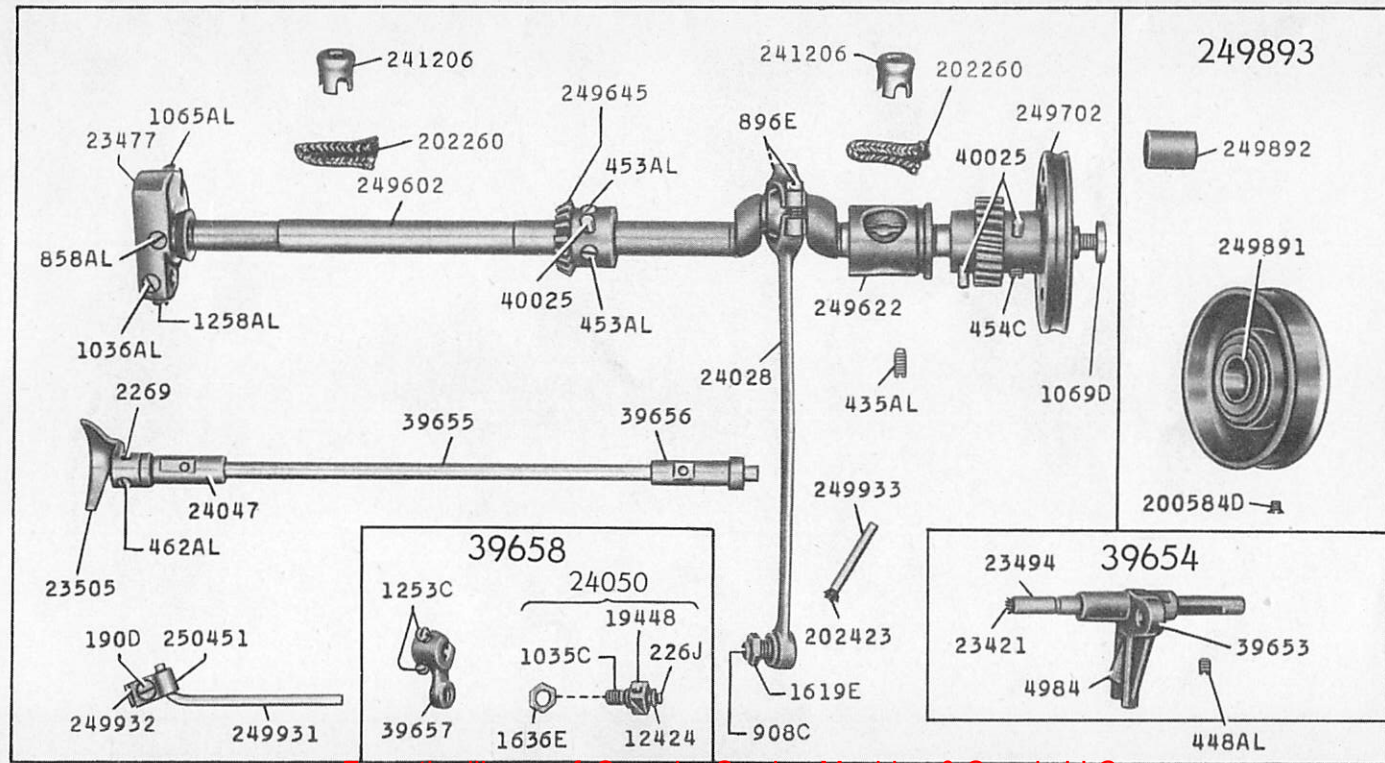
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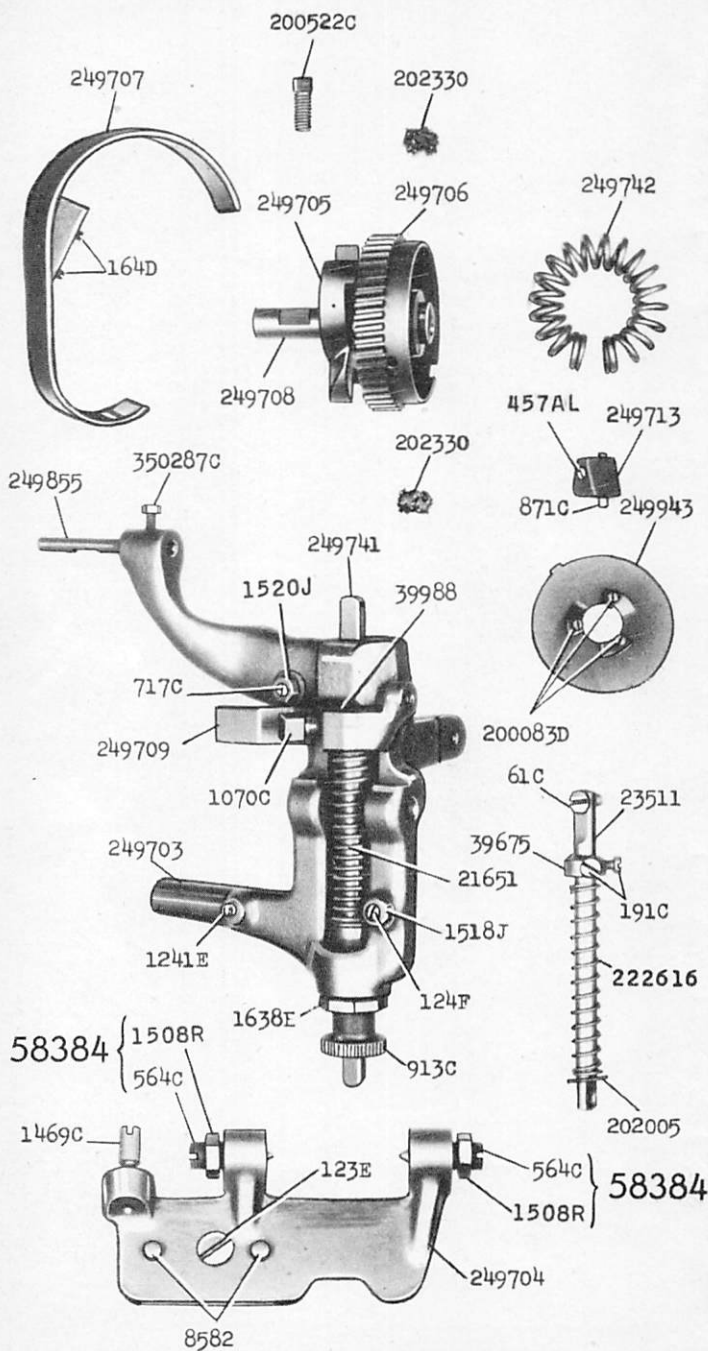


18219 - 1/2



18220 - 1/3

18229 - 1/3



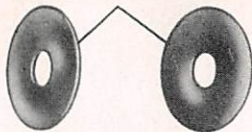
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8238

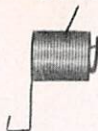


2102



249999

39652



1043C



679C

1520J

23519

40034

23520

200F

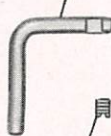
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39711



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23669



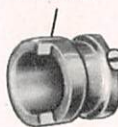
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228D

249692



39950

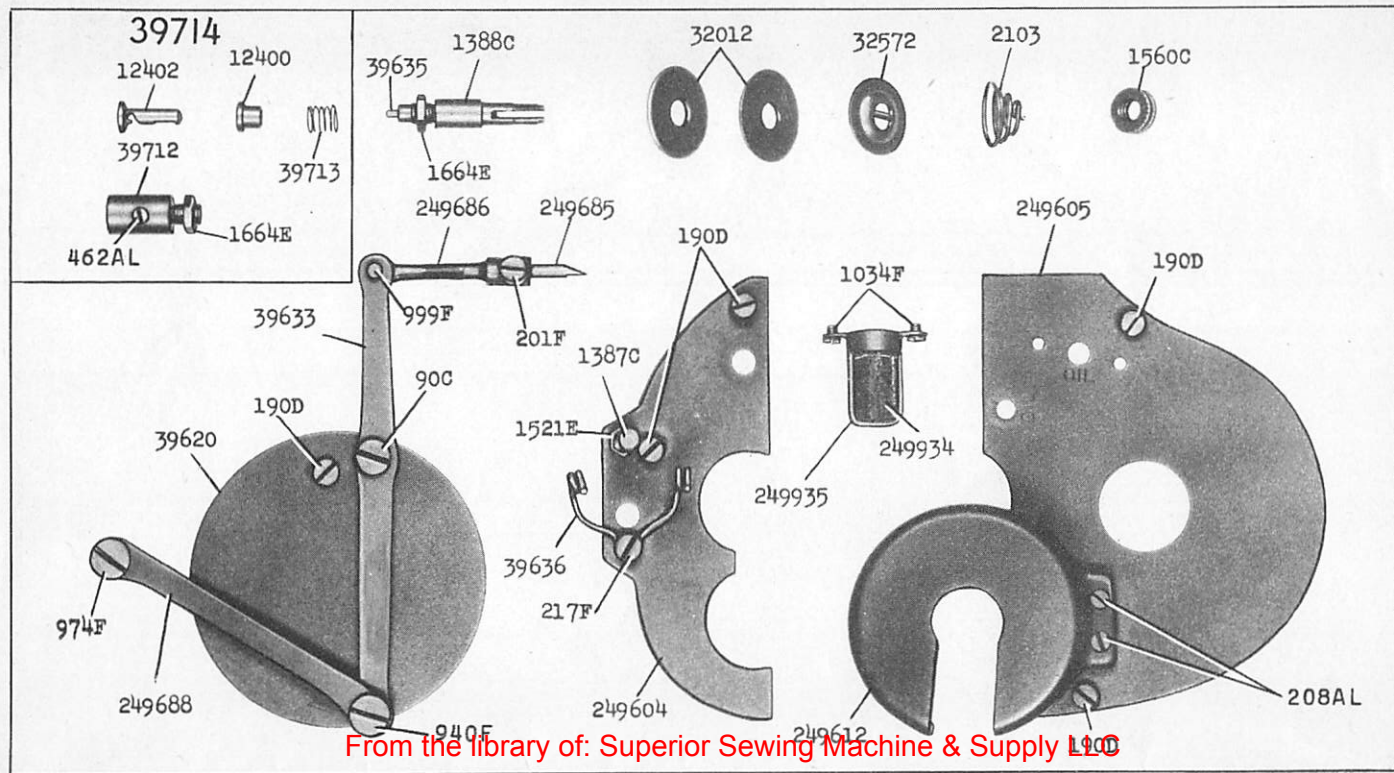


350060C

446C



18231 - 2/3



18232 - 1/2

18234 - 1/6

249723

249992

150496

249722

201655H

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150481

330R

150485

144D

150482

150483

200574E

39912

201007C

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16555

249993

19398

19397

211E

19226

16555

14010

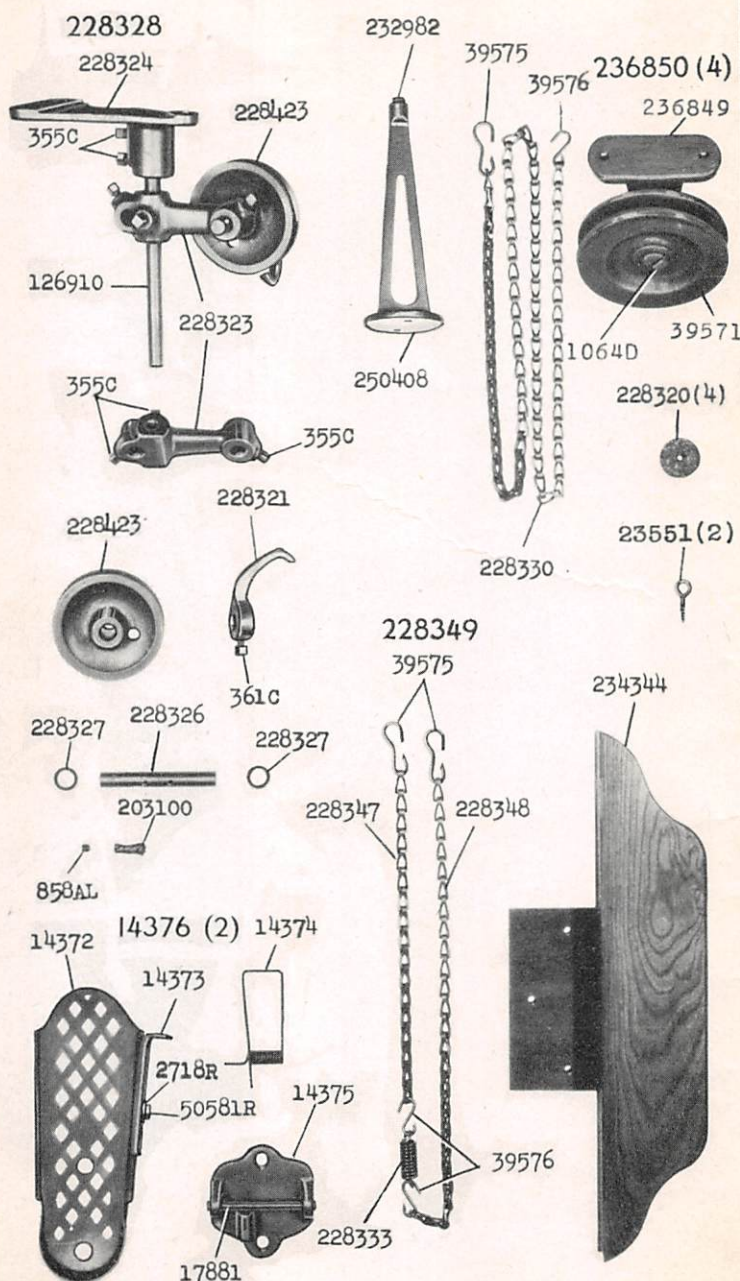
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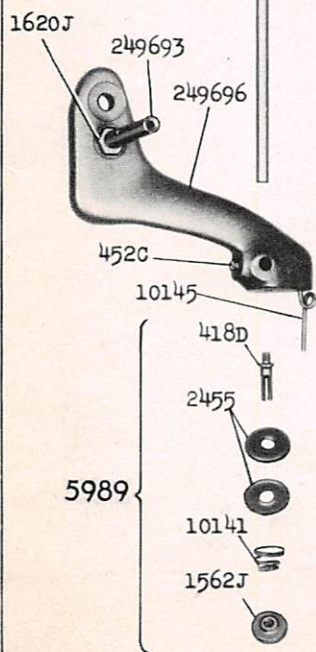
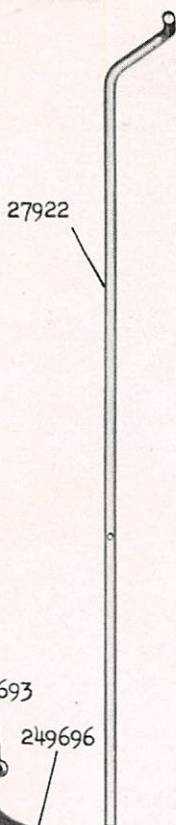
18235 - 1/4

228354

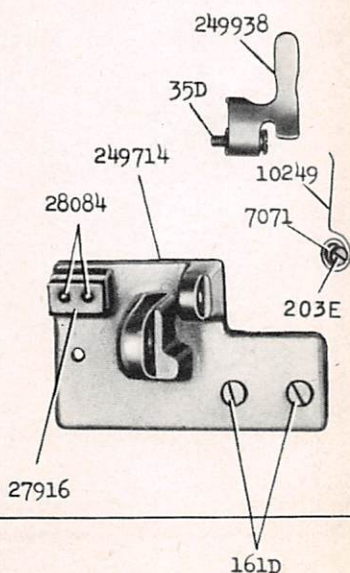
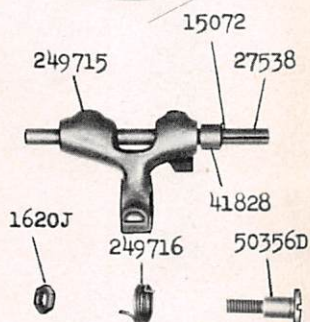
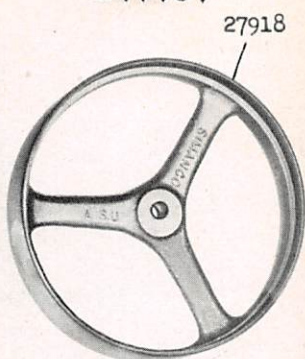


18236 - 3/8

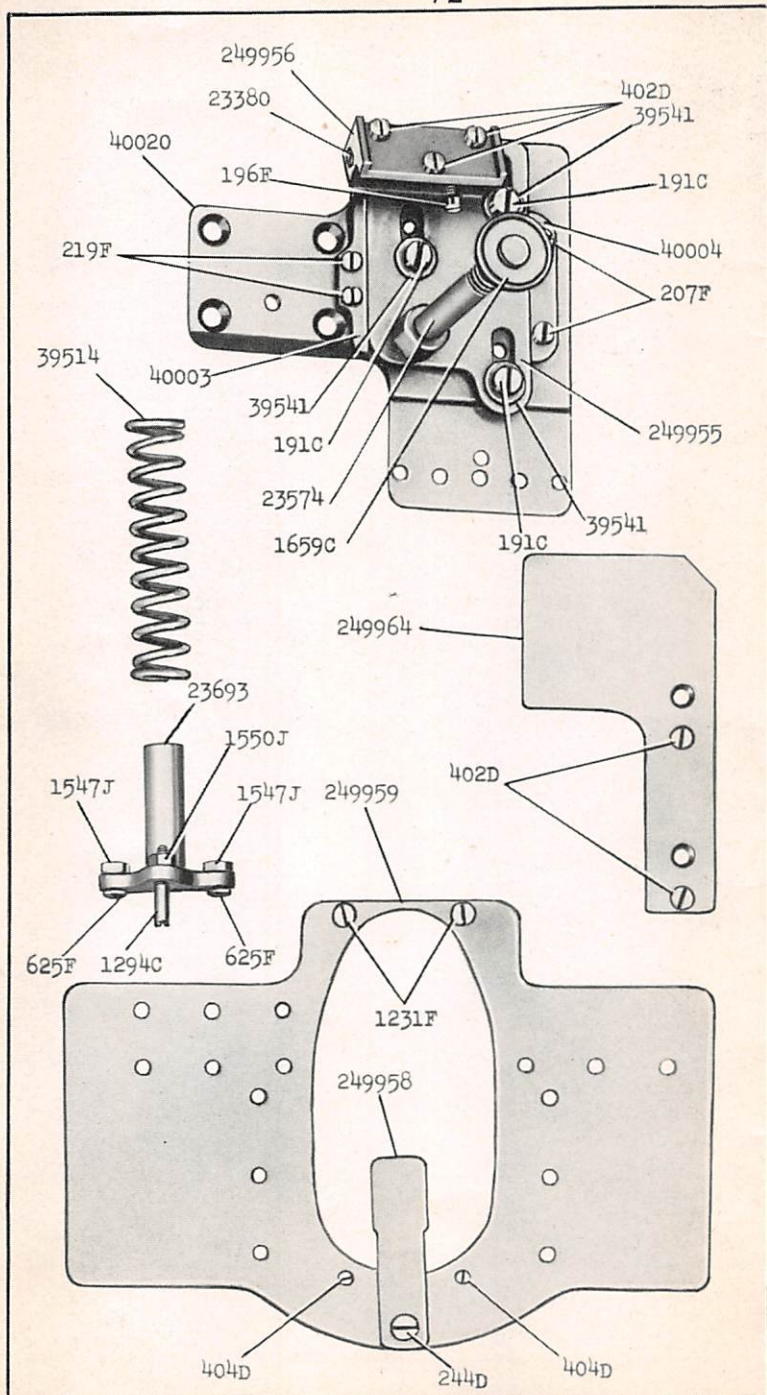
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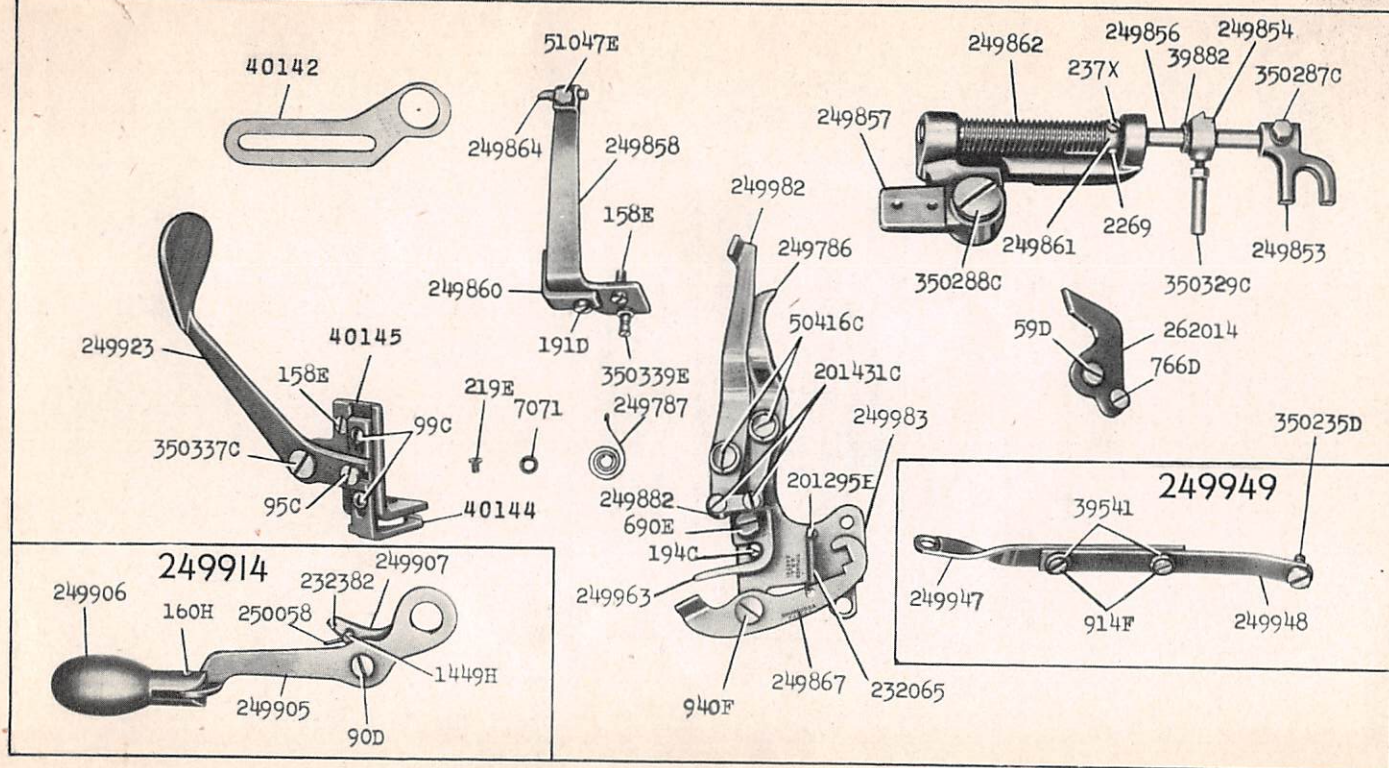


249939



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18255 - 1/3

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Genuine "SINGER" Needles should be used
in "SINGER" Machines.

These Needles and their Containers
are marked with the
Company's Trade Mark "SIMANCO"

1

Needles in Containers marked
"FOR SINGER MACHINES"
are NOT "SINGER" made needles.

2

